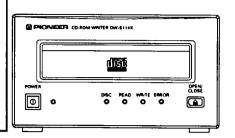


Service Manual



ORDER NO. RRV1362

DW-S114X

THIS MANUAL IS APPLICABLE TO THE FOLLOWING MODEL(S) AND TYPE(S).

Type	Model	Power Requirement	Demande	
Туре	DW-S114X	rower nequirement	Remarks	
TUCGM/WL	0	AC100-240V	Automatic select	

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PIONEER ELECTRONIC CORPORATION 4-1, Meguro 1-Chome, Meguro-ku, Tokyo 153, Japan PIONEER ELECTRONICS SERVICE, INC. P.O. Box 1760, Long Beach, CA 90801-1760, U.S.A. PIONEER ELECTRONIC (EUROPE) N.V. Haven 1087, Keetberglaan 1, 9120 Melsele, Belgium PIONEER ELECTRONICS ASIACENTRE PTE. LTD. 501 Orchard Road, #10-00 Lane Crawford Place, Singapore 0923 © PIONEER ELECTRONIC CORPORATION 1995

1. SAFETY INFORMATION

This service manual is intended for qualified service technicians; it is not meant for the casual do-it-yourselfer. Qualified technicians have the necessary test equipment and tools, and have been trained to properly and safely repair complex products such as those covered by this manual.

Improperly performed repairs can adversely affect the safety and reliability of the product and may void the warranty. If you are not qualified to perform the repair of this product properly and safely, you should not risk trying to do so and refer the repair to a qualified service technician.

WARNING

Lead in solder used in this product is listed by the California Health and Welfare agency as a known reproductive toxicant which may cause birth defects or other reproductive harm (California Health & Safety Code, Section 25249.5).

When servicing or handling circuit boards and other components which contain lead in solder, avoid unprotected skin contact with the solder. Also, when soldering do not inhale any smoke or fumes produced.

NOTICE

(FOR CANADIAN MODEL ONLY)

Fuse symbols (fast operating fuse) and/or (slow operating fuse) on PCB indicate that replacement parts must be of identical designation.

REMARQUE

(POUR MODÈLE CANADIEN SEULEMENT)

Les symboles de fusible (fusible de type rapide) et/ou (fusible de type lent) sur CCI indiquent que les pièces de remplacement doivent avoir la même désignation.

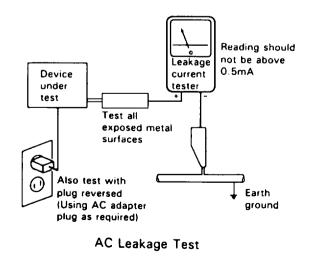
r(FOR USA MODEL ONLY)-

1. SAFETY PRECAUTIONS

The following check should be performed for the continued protection of the customer and service technician.

LEAKAGE CURRENT CHECK

Measure leakage current to a known earth ground (water pipe, conduit, etc.) by connecting a leakage current tester such as Simpson Model 229-2 or equivalent between the earth ground and all exposed metal parts of the appliance (input/output terminals, screwheads, metal overlays, control shaft, etc.). Plug the AC line cord of the appliance directly into a 120V AC 60Hz outlet and turn the AC power switch on. Any current measured must not exceed 0.5mA.



ANY MEASUREMENTS NOT WITHIN THE LIMITS OUTLINED ABOVE ARE INDICATIVE OF A POTENTIAL SHOCK HAZARD AND MUST BE CORRECTED BEFORE RETURNING THE APPLIANCE TO THE CUSTOMER.

2. PRODUCT SAFETY NOTICE

Many electrical and mechanical parts in the appliance have special safety related characteristics. These are often not evident from visual inspection nor the protection afforded by them necessarily can be obtained by using replacement components rated for voltage, wattage, etc. Replacement parts which have these special safety characteristics are identified in this Service Manual.

Electrical components having such features are identified by marking with a Δ on the schematics and on the parts list in this Service Manual.

The use of a substitute replacement component which dose not have the same safety characteristics as the PIONEER recommended replacement one, shown in the parts list in this Service Manual, may create shock, fire, or other hazards.

Product Safety is continuously under review and new instructions are issued from time to time. For the latest information, always consult the current PIONEER Service Manual. A subscription to, or additional copies of, PIONEER Service Manual may be obtained at a nominal charge from PIONEER.

(FOR EUROPEAN MODEL ONLY)

VARO! -

AVATTAESSA JA SUOJALUKITUS OLET ALTTIINA OHITETTAESSA NÄKYMÄTTÖMÄLLE LASERSÄTEILYLLE. ÄLÄ KATSO SÄTEESEEN.

-ADVERSEL: -

USYNLIG LASERSTRÅLING VED ÄBNING NÅR SIKKERHEDSAFBRYDERE ER UDE AF FUNKTION UNDGÅ UDSAETTELSE FOR STRALING

VARNING!

OSYNLIG LASERSTRÄLNING NÄR DENNA DEL ÄR ÖPPNAD OCH SPÄRREN ÄR URKOPPLAD. BETRAKTA EJ STRÅLEN.



Kuva 1 Lasersateilyn varoitusmerkki

WARNING! -

DEVICE INCLUDES LASER DIODE WHICH EMITS INVISIBLE INFRARED RADIATION WHICH IS DANGEROUS TO EYES. THERE IS A WARNING SIGN ACCORDING TO PICTURE 1 INSIDE THE DEVICE CLOSE TO THE LASER DIODE.



LASER

Picture 1 Warning sign for laser radiation

-IMPORTANT

THIS PIONEER APPARATUS CONTAINS LASER OF CLASS 1. SERVICING OPERATION OF THE APPARATUS SHOULD BE DONE BY A SPECIALLY INSTRUCTED PERSON.

- LASER DIODE CHARACTERISTICS -MAXIMUM OUTPUT POWER: 5 mw WAVELENGTH: 780-785 nm

LABEL CHECK CAUTION 感電注意 **CLASS 1 LASER PRODUCT** INVISIBLE LASER RADIATION WHEN OPEN, CAUTION RISK OF ELECTRIC SHOCK LASER KLASSE 1 AVOID EXPOSURE YRW1105-A ORW1129 TO BEAM PRW1018 ADVARSEL USYNLIG LASERSTRÁLING VED ÁRNING MÁR SIKKERHED SAF BRYDERE ER UDE AF FUNKTION. UNDGA UDSÆTTELSE FOR STRÁLING. VORSICHT! UNSICHTBARE LASER-STRANGUNG TRIFT AUS, WEIN DECKEL (ODER KLAPPE) GEÖFFNET IST! NICHT DEM STRAM, AUSSETZEN! Additional Laser Caution 1. Laser Interlock Mechanism The ON/OFF status of the clamp switch (S1005) for detecting loading completion is detected by the system microprocessor, and the design prevents laser diode oscillation when the clamp switch is OFF. Thus, the interlock will no longer function if the clamp switch (S1005) is deliberately shorted. The interlock also does not function in the test mode *1. Laser diode oscillation will continue, if between collector and emitter of Q102 and Q110 mounted on the HAMP UNIT is connected to GND, shorted to each other (fault condition).

VAROL Avattsessa ja suojalukitus ohitetta-essa olet alttiina nähymättömälle lasersäteilylle. Äiä katso säteeseen. VARNING!

Osynlig laserstrålning när denna del är öppnad och sparren är urkopplad. Betrakta ej strålen. YRW12371

VRW 1297-A

3

2. If the fault condition described in 1 is induced with the cover removed and the objective lens extending past the outer circumference of the disc clamper diameter, close

*1: Refer to page 42.

viewing of the objective lens with the naked eve will cause exposure to a Class 1 or higher laser beam.

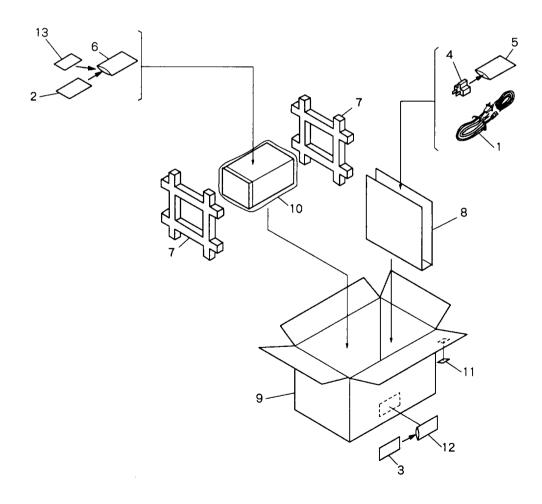
2. EXPLODED VIEWS, PACKING AND PARTS LIST

NOTES:

- Parts marked by "NSP" are generally unavailable because they are not in our Master Spare Parts List.
- The \triangle mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
- Parts marked by " " are not always kept in stock. Their delivery time may be longer than usual or they may be unavailable.

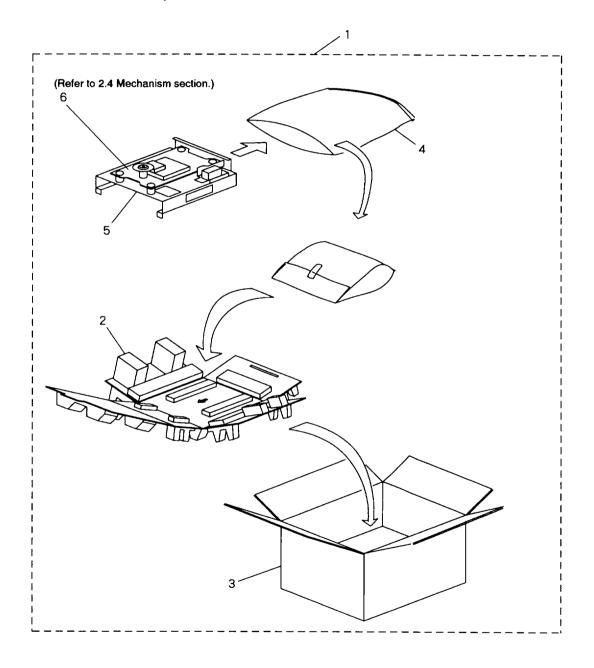
2.1 PACKING

<u>Mark</u>	No.	Description	Part No.	Mark	No.	Description	Part No.
Δ	1	Power cord with plug	DDG1028		10	Sheet	RHX1006
	2	Operating instructions	DRC1023	NICD	11	Caution label	VRM1044
		(Japanese/English/French/G	,	NSP	12	Follow card bag	DHL1011
NSP	3	Follow up card	DRY1032		13	Disc table	DRY1168
	4	Conversion connector	OKX1002				
NSP	5	Polyethylene bag	Z21 - 033				
	6	Polyethylene bag	Z21 - 038				
	7	Protector A	DHA1061				
	8	Protector C	DHA1088				
	9	Packing case	DHG1656				



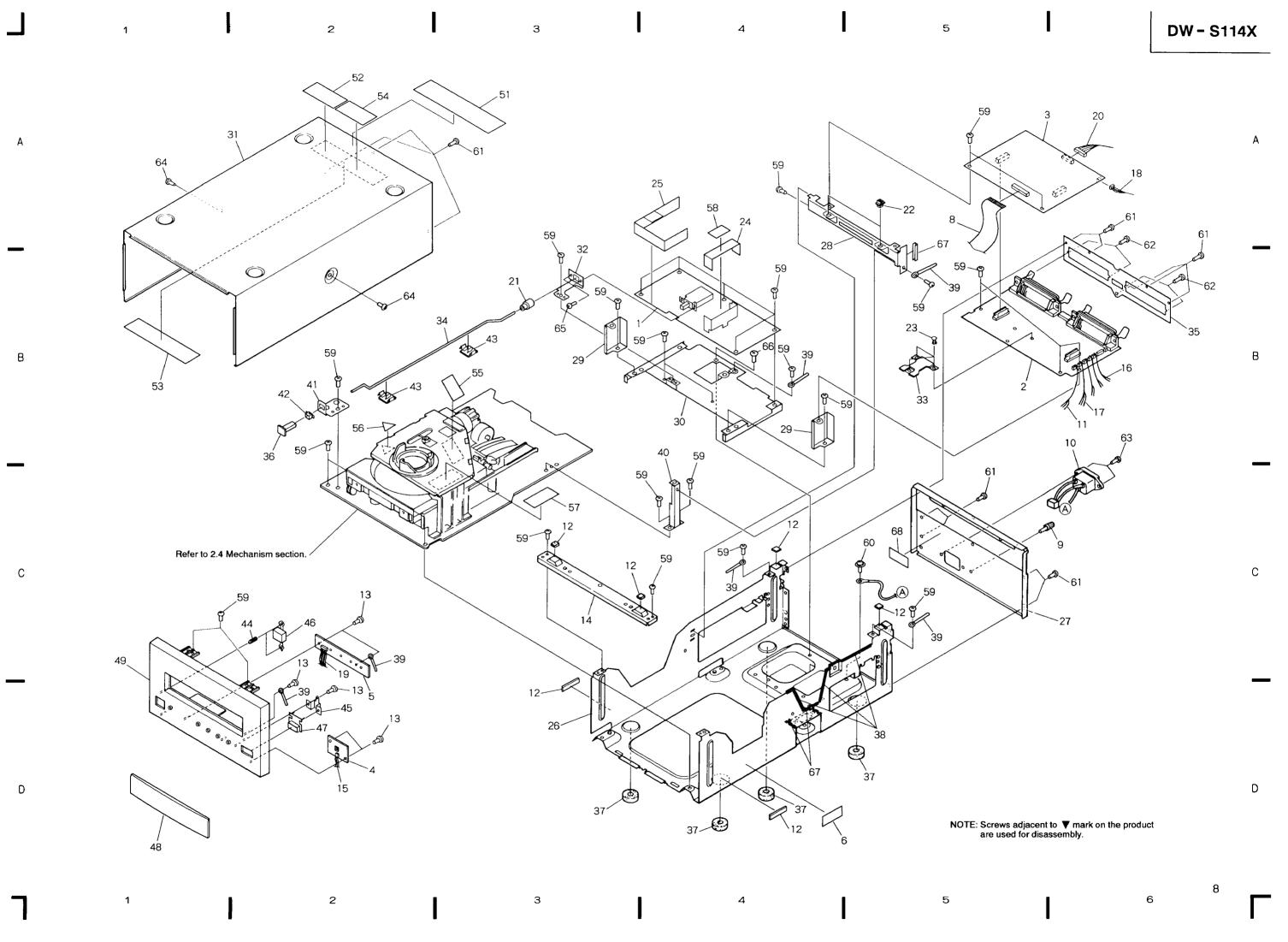
2.2 PACKING (Servo Mechanism Assy for Service)

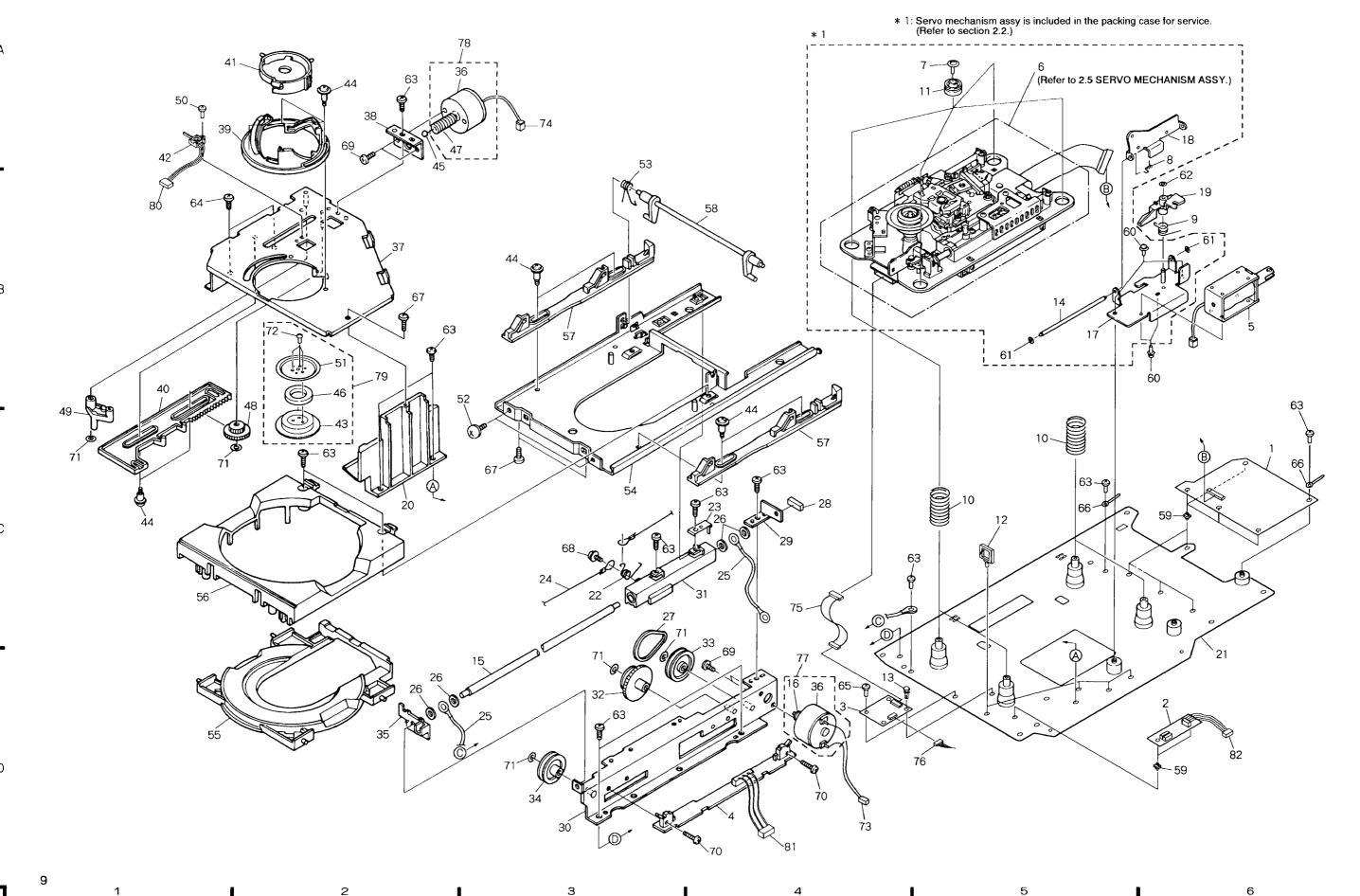
Mark No	. Description	Part No.
1	Servo mechanism assy - S	DXX2283
2	Protector	DHA1326
3	Packing case (service)	DHG1665
4	Polyethylene bag	DHL1093
5		DNE1280
6	Servo mechanism assy	DXB1530



2.3 EXTERIOR

Mark	No.	Description	Part No.	<u>Mark</u>	No.	Description	Part No.
Δ	1	POWER assy	DWR1133		46	Power button	DNK2411
	2	MAIN unit	DWX1614		47	Eject button	DNK3076
	3	SUB unit	DWX1615		48	Tray bezel	DNK3172
	4	EJSB unit	DWX1617		49	Front panel assy	DXA1764
	5	LEDB unit	DWX1620		50	••••	
NSP	6	Caution label HE	VRW1297		51	DIP SW Jabel	DRW1669
1101	7	• • • •	VICV. 1231		52	DOC label B	DRW1685
	8	Flexible cord (32P)	DDD1096		53	65 label	ORW1069
	9	Ground terminal	DKE-102		54	Caution label	ORW1129
Δ	10	Inlet assy 3P	DKN1128		55	Caution label	PRW1018
	11	Connector assy 3P	DKP3111		56	Cautian label (C)	VDW 220
	12		ZTA - UC300287		57	Caution label(G) Caution label	VRW - 329
		EMI gasket					VRW1094
MCD	13	Screw	BPZ30P080FCC		58	Trans. label	VRW1105
NSP	14	Stay	DND1064		59	Screw	BBZ30P060FMC
	15	Connector(2P)	PF02PP - B50		60	Screw	PMB40P080FMC
	16	Connector(2P)	PF02PP2C25		61	Screw	BBT30P060FNI
	17	Connector(3P)	PF03PP-B40		62	Screw	PMZ30P100FNI
	18	Connector(4P)	PF04PP-B37		63	Screw	CBZ30P080FZK
	19	Connector(6P)	PF06PP-B60		64	Screw	DBA1083
	20	Connector (9P)	PF09PP - C32		65	Screw	PMA30P060FMC
	20	Connector (31)	110911 032		03		FIVIASOFOOOFIVIC
	21	Joint cap	DEB1057		66	Screw	BBZ40P060FMC
	22	PCB fixing base	DEC1231		67	Edge guard	DEC1409
	23	Rivet	DEC1405	NSP	68	Fuse caution label	RRW-111
	24	Protector sheet	DEC1601				
	25	Insulation sheet	DEC1786				
	26	Chassis	DNA1186				
	27	Rear panel	DNC1401				
	28	Sub stay	DND1176				
	29	Main stay	DND1177				
	30	PW stay	DND1179				
	31	Bonnet	DNE1304				
	32	PWS bracket	DNF1506				
	33	Heat sink	DNG1065				
	34	PWS shaft	DNH2071				
	35	Sub rear panel	DNH2073				
	36	PSW cap	DNK2413				
	37	Rubber foot	OEB1015				
	38	Tape(G)	REH1010				
	39	Cord stopper	RNH - 184				
	40	Earth stay	DND1178				
	41	Shaft bracket	DNF1507				
	42	PSW bush	DNK1326				
	43	Shaft holder	DNK2414				
	44	Power button spring	DBH1213				
	45	EJ bracket	DNF1508				

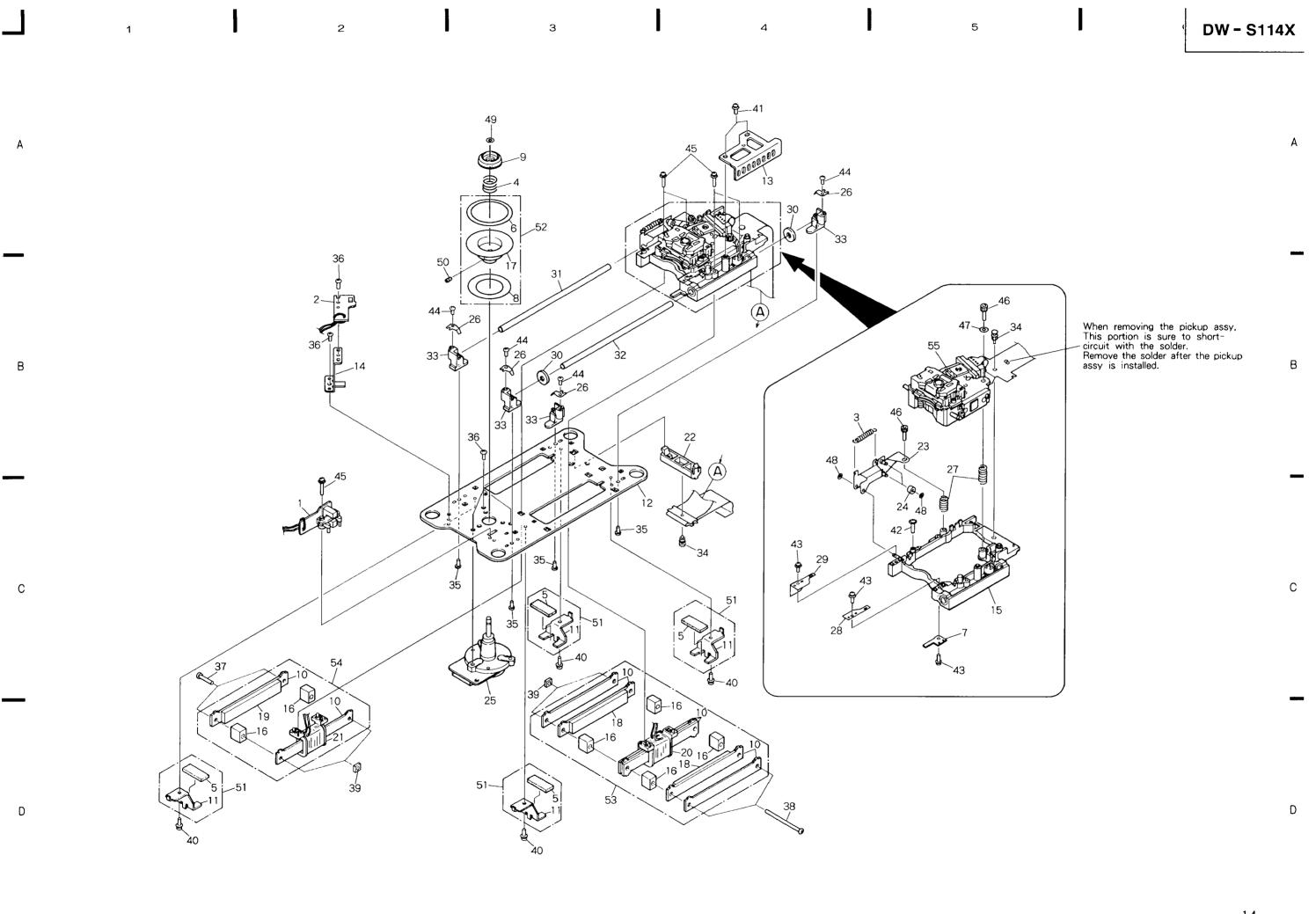




Mark	No.	Description	Part No.	Mark	No.	Description	Part No.
	1	HAMP unit	DWX1616		41	Clamper holder	DNK3175
	2	CNTB unit	DWX1618		42	Lever switch (\$1005)	DSK1003
	3	DRIVE unit	DWX1552	NSP	43	Clamp cushion assy	DXB1557
	4	LDSB unit	DWX1619		44	Motor fixing screw	PBA - 125
	5	Solenoid	DXP1043		45	Steel ball ϕ 4	PBP-001
	6	Servo mechanism assy	DXB1530	NSP	46	C magnet	PMF1017
	7	Float screw	DBA1072	NSP	47	Worm	PNW1220
	8	LP spring	DBH1280		48	Worm wheel	PNW1221
	9	LA spring	DBH1281		49	Clutch	PNW1223
	10	Float spring	DBH1282		50	Screw	BMZ26P040FMC
	11	Float rubber	DEB1306	NSP	51	Yoke	RNE1627
NSP	12	Locking wire saddle	DEC1305		52	Screw	DBA1089
	13	Rivet	DEC1877		53	Slide cam spring	DBH1316
	14	LP shaft	DLA1651		54	Slide base	DNH2069
	15	Guide bar	DLA1707		55	Disc plate	DNK3169
NSP	16	Motor pulley	PLB-283		56	Tray	DNK3173
	17	P base	DNH1985		57	Slide cam	PNW1217
	18	Lock plate B	DNH1986		58	Synchro. lever unit	PNW1218
	19	Lock arm	DNK3051	NSP	59	PC support(B)	VEC1244
	20	Slide guide	DNK3187		60	Screw	PMH26P060FMC
	21	Mechanism base assy	DXB1565		61	Washer	WT16D032D025
	22	Wire spring	PBH1025		62	Washer	WT21D050D025
NSP	23	Earth plate	PBK1031		63	Screw	BBZ30P060FMC
	24	Wire unit	PBL1001		64	Screw	PDZ30P060FCC
NSP	25	Earth lead unit	DDX1154		65	Screw	BBZ26P060FMC
	26	Stopper rubber	PEB1035		66	Cord stopper	RNH - 184
	27	Belt	PEB1037		67	Screw	BPZ30P080FCC
NSP	28	L cushion	PEB1221		68	Screw	IPZ30P060FMC
NSP	29	Holder	PNB1051		69	Screw	JFZ26P025FBK
NSP	30	Loading base	PNB1139		70	Screw	PMZ20P080FMC
	31	Slider unit	PNW1210		71	Washer	WT26D047D025
	32	Gear pulley	PNW1211		72	Washer	IPZ20P050FMC
	33	Drive pulley	PNW1212		73	Connector(2P)	PF02EY - C32
	34	Pulley	PNW1213		74	Connector(2P)	PF02EY4C37
	35	L guide	PNW1214		75	Connector assy (11P)	DKP3112
NSP	36	DC motor/0.75W	PXM1010		76	Connector assy (5P)	DKP3113
	37	Clamp base	DNH2130		77	Loading motor assy - S	DXX2291
	38	Motor holder	DNH2072		78	Clamp motor assy - S	DXX2292
	39	Clamp cam	DNK3170		79	Clamper assy - S	DXX2290
	40	Clamp drive plate	DNK3174		80	Connector assy (3P)	DKP3111
					81 82	Connector(3P) Connector(4P)	PF03PP - B40 PF04PP - B37

2.5 SERVO MECHANISM ASSY

Mark	No.	Description	Part No.	Mark	No.	Description	Part No.
	1	TOC board assy	DWX1538		51	Yoke angle assy	DXX2237
	2	FG board assy	DWX1539		52	Disc table assy	DXX2238
	3	Roller holder spring (SUS)	ABH7023		53	Linear motor assy	DXX2239
	4	Centering spring	DBH1242		54	Sensor assy	DXX2240
NSP	5	Cushion	DEB1302		55	Pickup assy	DXX2241
1.0.	_	Ç				1 . The p doby	DANELTI
	6	Table sheet	DEC1484				
NIOD	7	Shading plate	DEC1825				
NSP	8	Reflection sheet	DEC1826				
NOD	9	Centering hab	DLA1644				
NSP	10	Yoke	DNH1974				
NSP	11	Yoke angle	DNH1975				
NSP	12	Mechanism base	DNH1976				
NSP	13	Lock plate	DNH1980				
NSP	14	FG angle	DNH2012				
	15	Carriage unit	DNS1174				
NSP	16	Yoke holder	DNS1175				
NSP	17	Disc table	DNS1176				
NSP	18	Motor magnet	DNS1177				
NSP	19	Sensor magnet	DNS1178				
NSP	20	Motor bobbin	DNV1025				
1451	20	Wiotol boobii	DITTIOLS				
NSP	21	Sensor bobbin	DNV1026				
	22	Flexible holder	DNV1027				
NSP	23	TAN arm unit	DXB1527				
	24	Bearing	DXB1531				
	25	Spindle motor	DXM1071				
	26	Shaft holder spring	PBH1136				
	27	Skew spring	PBH1155				
	28	Plate spring S	PBK1122				
	29	Plate spring L	PBK1123				
	30	Stopper rubber	PEB1035				
	31	Guide bar	PLA1026				
	32	Guide shaft	PLA1120				
NSP	33	Shaft holder	PNR1038				
1431	34	Nylon rivet	DEC1830				
	35	Screw	BMZ20P040FZK				
	24	Screw	DM724D040FN4C				
	36 37		BMZ26P040FMC				
		Screw	BMZ30P160FMC BMZ30P350FMC				
	38 39	Screw Nut	NZ30FMC				
	40	Screw	PMA26P040FMC				
	4.5		D) (DA000-00) (0				
	41	Screw	PMB20P050FMC				
	42	Screw	PMF20P050FMC				
	43	Screw	PMH20P040FMC				
	44	Screw	PMH20P050FZK				
	45	Screw	PMH20P100FMC				
	46	Screw	SMZ30H080FNI				
	47	Washer	WC30FMC				
	48	Washer	WT17D034D050				
	49	Washer	WT26D047D025				
	50	Screw	ZMD26H040FBT				



NOTE FOR SCHEMATIC DIAGRAMS

- 1. When ordering service parts, be sure to refer to "PARTS LIST" of EXPLODED VIEWS" or "PCB PARTS LIST".
- 2. Since these are basic circuits, some parts of them or the values of some components may be changed for improve-

3. RESISTORS:

Unit: $k:k\Omega$. M:M Ω , or Ω unless otherwise noted. Rated power: 1/4W, 1/6W, 1/8W, 1/10W unless otherwise noted. Tolerance:(F): $\pm 1\%$, (G): $\pm 2\%$, (K): $\pm 10\%$, (M): $\pm 20\%$ or $\pm 5\%$ unless otherwise noted.

4. CAPACITORS:

Unit: p:pF or µF unless otherwise noted. Ratings : capacitor (μ F) /voltage (V) unless otherwise noted.

Rated voltage: 50V except for electrolytic capacitors.

Unit: m:mH or μ H unless otherwise noted.

6. VOLTAGE AND CURRENT:

☐ or ← V:

DC voltage (V) in PLAY mode unless otherwise noted.

⇔mA or ←mA:

DC current in PLAY mode unless otherwise noted. Value in () is DC current in STOP mode.

7. OTHERS:

- or ⊘ : Adjusting point. deasurement point.
- The ⚠ mark found on some component parts indicates the importance of the safety factor of the parts. Therefore, when replacing, be sure to use parts of identical designation.

8. SCH - - ON THE SCHEMATIC DIAGRAM:

 SCH-□ indicates the drawing number of the schematic diagram. (SCH stands for schematic diagram.)

9. SWITCHES (Underline indicates switch position):

OUT OF UNIT

S1005 : CLAMP

MAIN UNIT

\$1001-1:ID0

SCSLID S1001 - 2: ID1

S1001-3: ID2

S1001 - 4: MTCS

S1001-5: BLKSZ(2048/512)

S1001-6: PARITY

\$1001 - 7 : TERMINATOR \$1001 - 8 : TEST1

LDSB UNIT

\$1003: S1004: LOADING POSITION SWITCH

EJSB UNIT

S1002 : OPEN/CLOSE(▲)

POWER ASSY

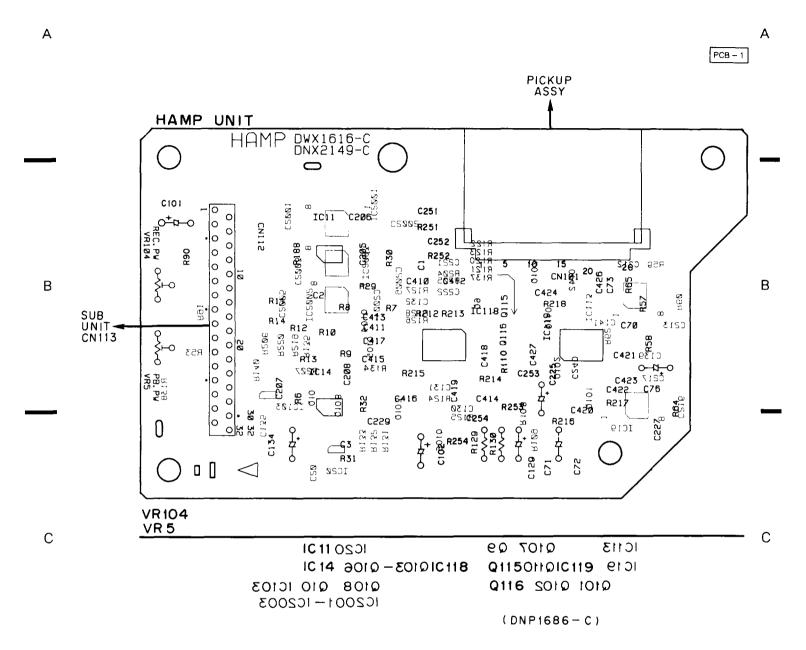
SW101 : POWER ON/OFF

NOTE FOR PCB DIAGRAMS:

- 1. Part numbers in PCB diagrams match those in the schematic diagrams.
- 2. A comparison between the main parts of PCB and schematic diagrams is shown below.

Symbol in PCB Diagrams	Symbol in Schematic Diagrams	Part Name
0 0 0 B C E	B C E B C E	Transistor
● <u>○ ○ ○</u> B C E	B C E B C E	Transistor with resistor
0 0 0 D G S	D G S D G S	Field effect transistor
<u>000</u> 000		Resistor array
000	——————————————————————————————————————	3-terminal regulator

3.2 HAMP UNIT AND PICKUP ASSY



2

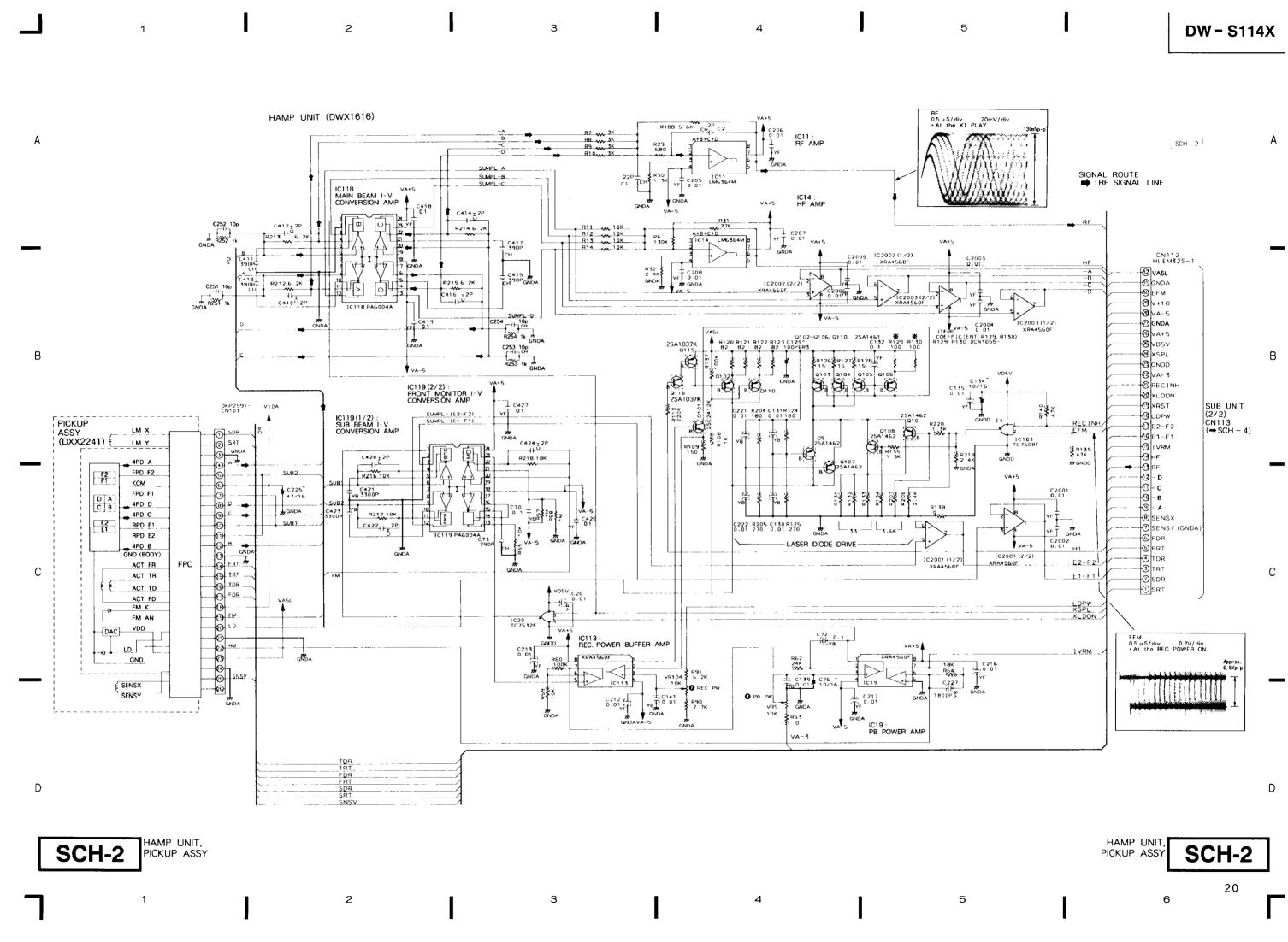
This is a multi-layer PCB.
 But information for both sides is shown.

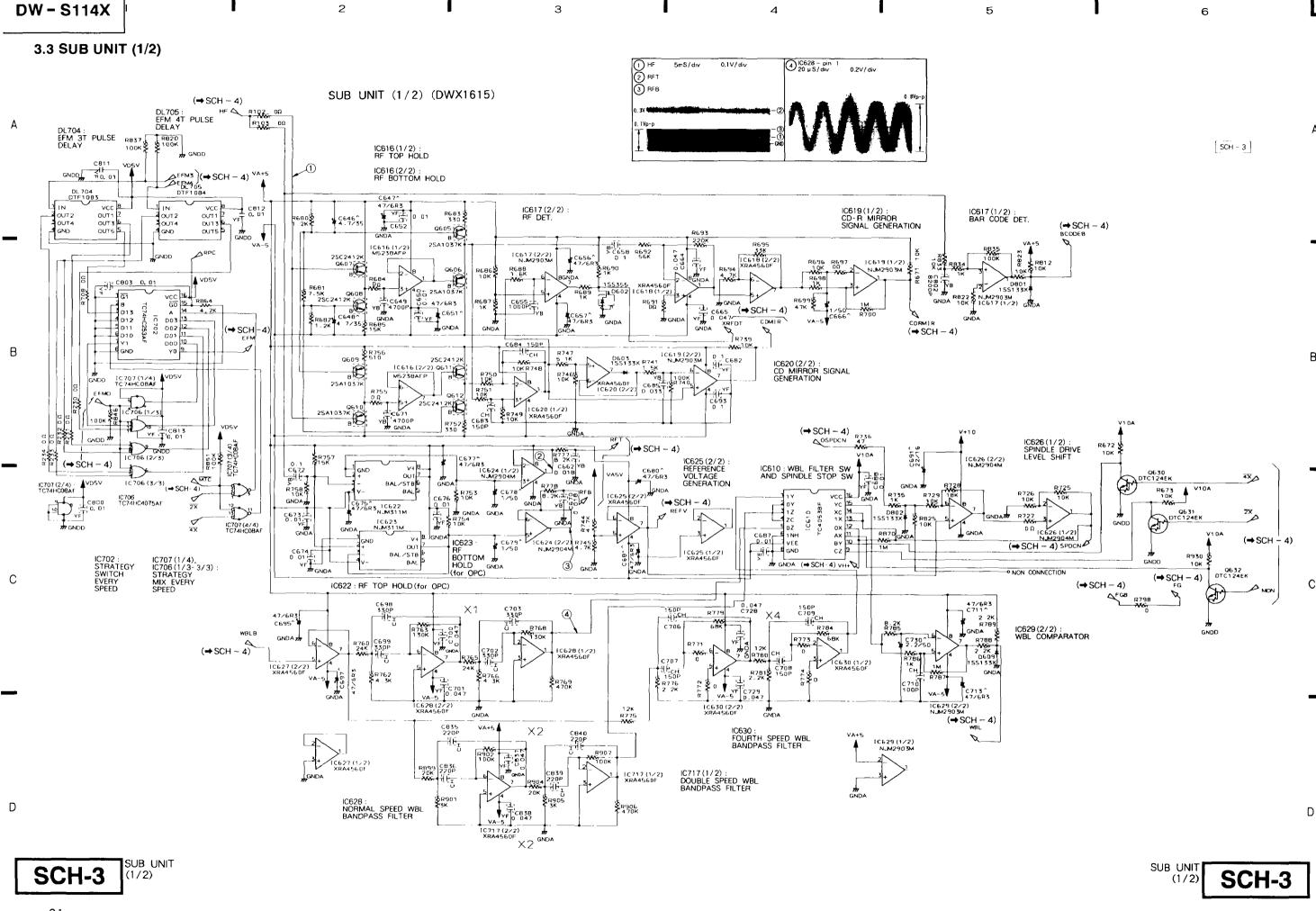
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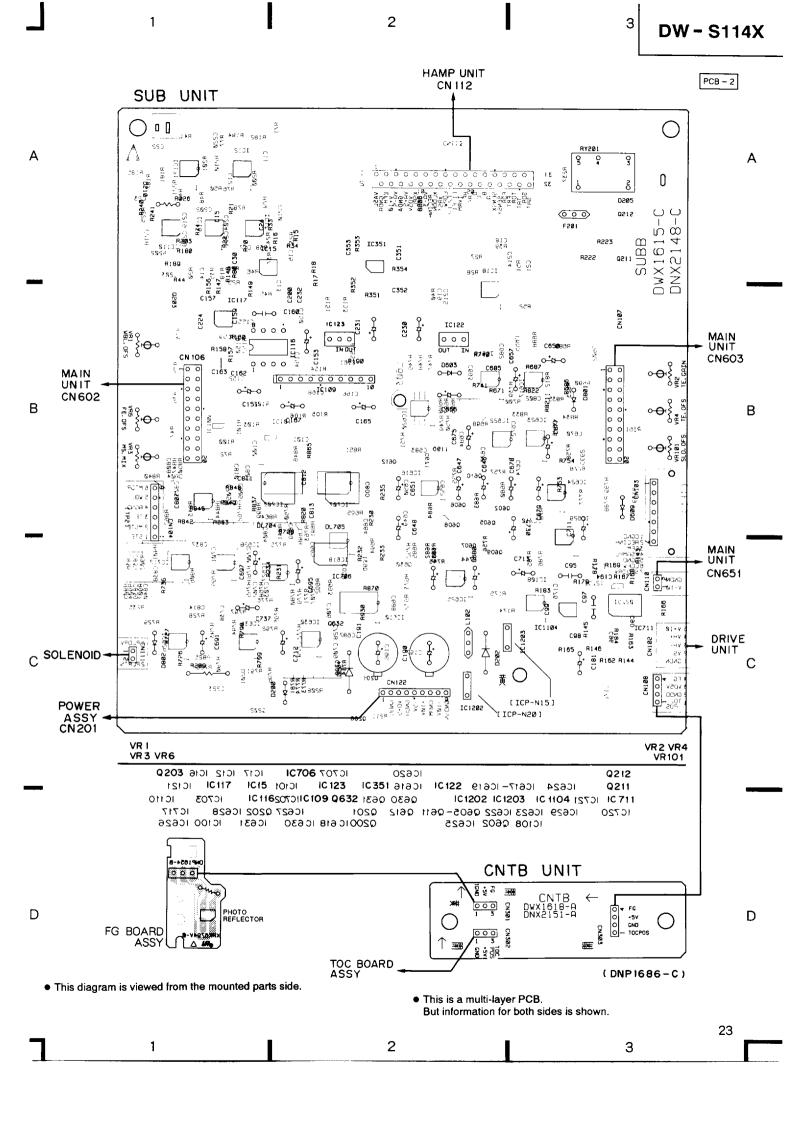
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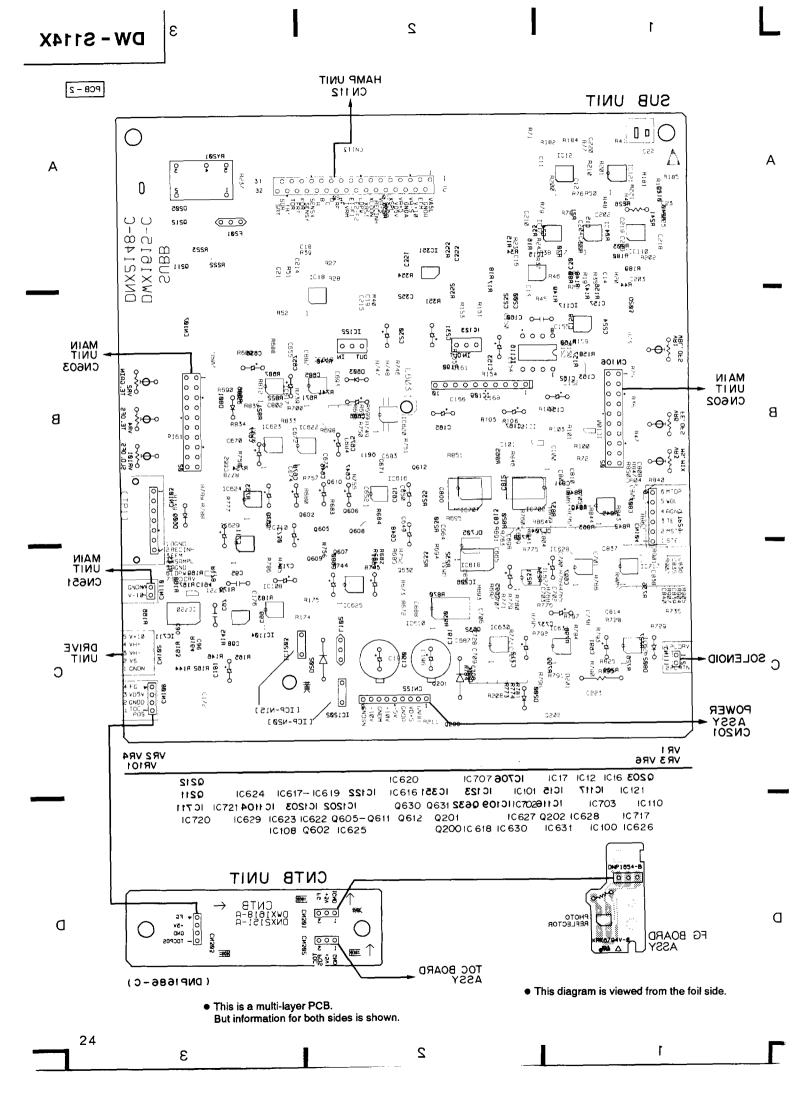
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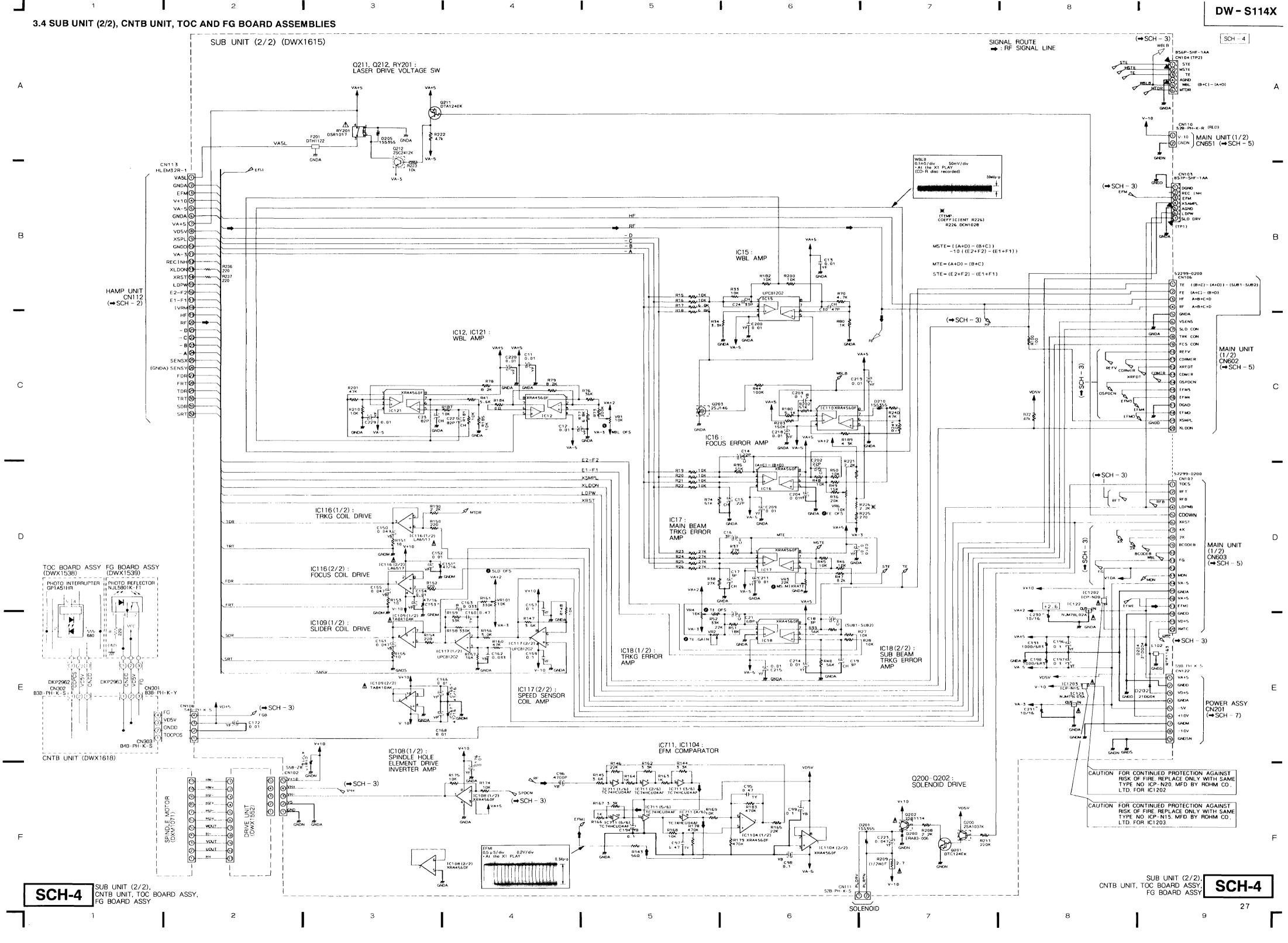
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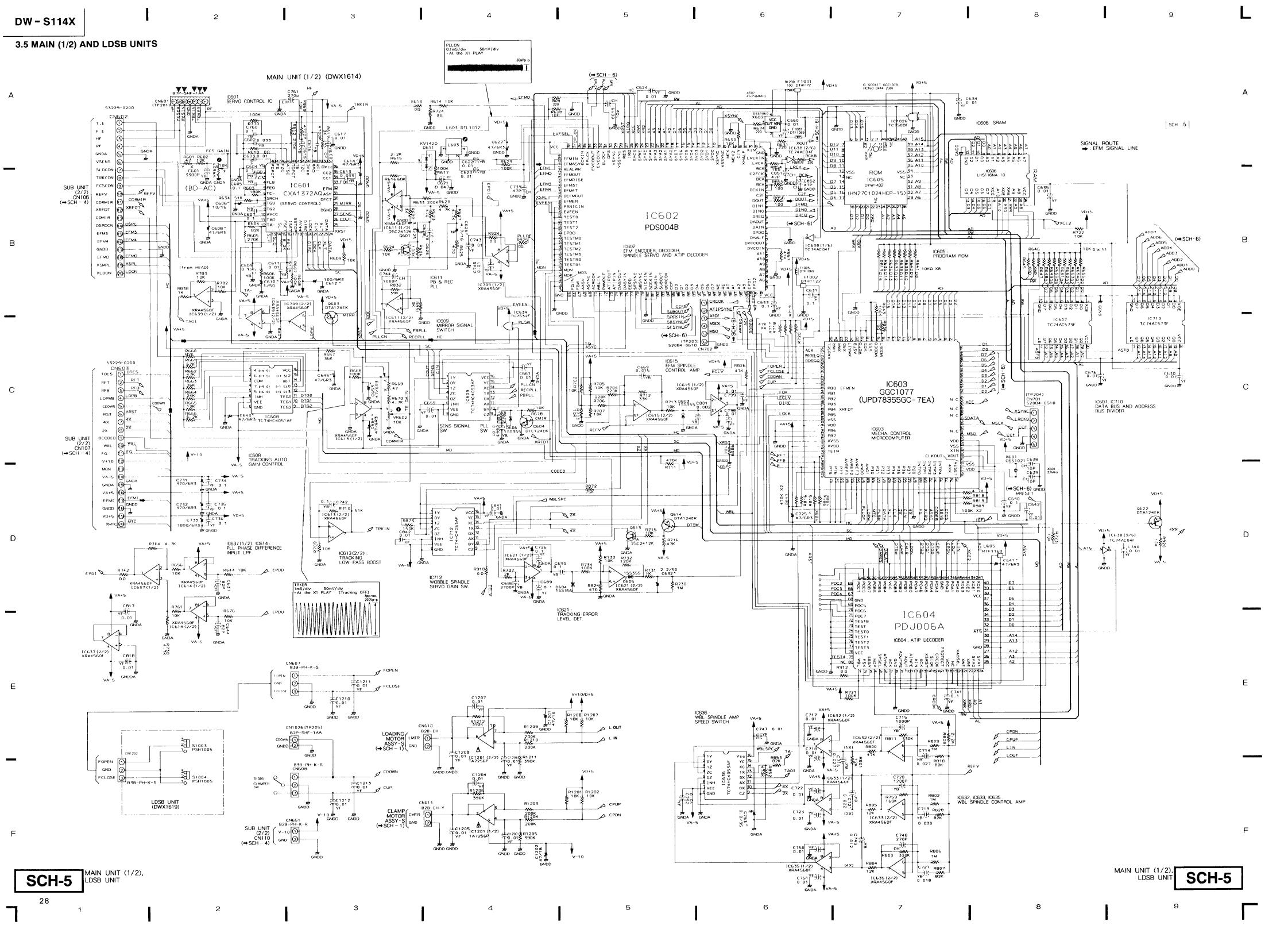












This is a multi-layer PCB.
 But information for both sides is shown.

1

31

2

DW-S114X

2

32

3

2

2

1

5

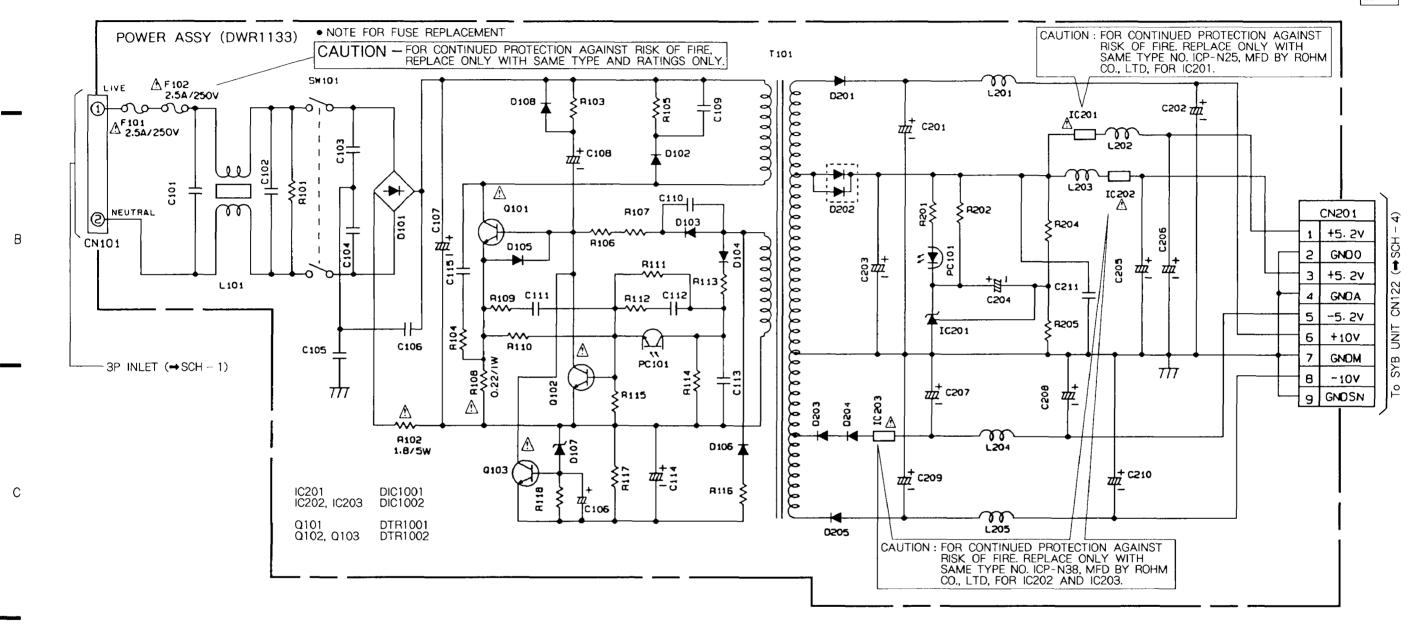
6

3.7 POWER ASSY

SCH - 7

В

D



RESISTORS: 1/6W UNLESS OTHERWISE NOTED

ELECT. CAPACITORS # : 50V UNLESS OTHERWISE NOTED

OTHER CAPACITORS # : 100V UNLESS OTHERWISE NOTED

D

SCH-7 POWER ASSY

POWER ASSY

SCH-7

35

2

3

4

5

1

4. PCB PARTS LIST

NOTES

- Parts marked by "NSP" are generally unavailable because they are not in our Master Spare Parts List.
- The \triangle mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
- Parts marked by " " are not always kept in stock. Their delivery time may be longer than usual or they may be unavailable.
- When ordering resistors, first convert resistance values into code form as shown in the following examples.

Ex. 1 When there are 2 effective digits(any digit apart from 0), such as 560 ohm and 47k ohm(tolerance is shown by J=5%, and K=10%).

 $560 \ \Omega \rightarrow 56 \times 10^{\prime} \rightarrow 561 \qquad RDI/8PM \ \boxed{561} \ J$ $47k \ \Omega \rightarrow 47 \times 10^{\prime} \rightarrow 473 \qquad RDI/4PS \ \boxed{4} \ \boxed{7} \ \boxed{3} \ J$ $0.5 \ \Omega \rightarrow 0R5 \qquad RN2H \ \boxed{0} \ \boxed{R} \ \boxed{5} \ K$ $1 \ \Omega \rightarrow 010 \qquad RSIP \ \boxed{0} \ \boxed{1} \ \boxed{0} \ K$

Ex.2 When there are 3 effective digits(such as in high precision metal film resistors).

 $5.62k \Omega \rightarrow 562 \times 10' \rightarrow 5621 \cdots RN1/4PC \boxed{5} \boxed{6} \boxed{2} \boxed{1} F$

	No.	Description	Part No.	Mark	No.	Description	Part No.
LIST	OF AS	SSEMBLIES				IC636, IC712	TC74HC4053AF
					IC1021		TC7S00F
NSP	MOTH UNI		DWM1503		IC1016		TC7S04F
	- MAIN	N UNIT	DWX1614		IC1014,	IC1022, IC1026	TC7S08F
	— SUB	UNIT	DWX1615		IC1013,	IC1024, IC634	TC7S32F
	— HAMP	PUNIT	DWX1616				
	— EJSE	3 UNIT	DWX1617		IC1020,	IC1023	TC7SH32F
	— CNTE	BUNIT	DWX1618		IC1102		TC7W74F
		3 UNIT	DWX1619		IC1006		TC7W74FU
	LEDE	BUNIT	DWX1620			(UPD70325GJ-10-5BG)	GGC1062
	2202					JPD78355GC-7EA)	GGC1077
Δ	POWER AS	SSY	DWR1133		10000(SI DI GGGGGG TERL)	OUCIOTT
2:2	DRIVE UN		DWX1552		IC611	IC613-IC615, IC621	XRA4560F
	DRITE OF	•11	D#N1332			IC633, IC635, IC637, IC639	XRA4560F
	CEDIA ME	CHANISM ASSY	DXB1530		IC709	10033, 10033, 10037, 10039	
		BOARD ASSY				219	XRA4560F
			DWX1538		Q601, Q		2SC2412K
	<u> </u>	BOARD ASSY	DWX1539		Q603, Q	514, Q622	DTA124EK
					Q1001-	Q1004, Q1101, Q1102, Q604	DTC124EK
						D604-D606, D803	1SS355
					D1008,		ERA83-006
					D611		KV1420
MAI	N UNIT	•			D011		111120
141				COIL	SAND	FILTERS	
SEMI	CONDU	CTORS		00.2		F1005, F1020, F1021	DTF1069
Q = 1411	IC601	0.000	CXA1372AQ		F1002	1000,11000,11001	DTH1122
	IC1003		CXD1198AQ		F1001		DTH1172
	IC1008		DYW1431		L603(1	u)	DTL1012
	IC605		DYW1432			L1003, L605	
		(C1010			L1000-	L1003, L003	RTF1163
	IC1018, I	10119	HM514400BZ-8	CVAUT	·011		
	10000		THELLONA 10	SWIT			DOV1000
	IC606		LH5116NA-10		S1001		DSX1039
	IC1005		LH52258AK-25				
	IC1002		MB86601	CAP	ACITOF		
	IC1011		MC34268D			638, C639	CCSQCH100D50
	IC1010		MCCS142235DW		C1015,		CCSQCH120J50
					C748, C	761	CCSQCH271J50
	IC1007		MS62256CLL-10FC			851, C852	CCSQCH470J50
	IC604		PDJ006A		C637, C	644	CCSQCH820J50
	IC602		PDS004B				
	IC1004		PDS005A		C610		CEAL010M50
	IC1017		S-806D		C1029.	C606	CEAL100M16
			2 3332		C612		CEAL101M6R3
Δ	IC1201		TA7256P		C692		CEAL2R2M50
2:3	IC638		TC74AC04F			C1201, C1202	
	IC1009		TC74AC139F		C1025,	01201, 01202	CEAL470M16
		2710					
	IC607, IC	. f 1U	TC74AC573F				
	1C608		TC74HC4051AF				

Mark	No.	Description	Part No.	Mark	No.	Description	Part No.
	C643, C645 C753	8, C614, C627, C641 , C653, C654, C725	CEAL470M6R3 CEAL470M6R3 CEALNP2R2M35		X1001 X601	IC SOCKET (PLCC44P) CERAMIC RESONATOR (20MHz) CERAMIC RESONATOR (32MHz)	IC160-0444-230 OSS1020 OSS1021
	C628 C626		CEALNP3R3M25 CEALNP4R7M16				
	C733 C731, C732 C1009, C71		CEAS102M6R3 CEAS471M6R3 CKSQYB102K50	SUB	UNIT		
		, C617, C622, C623	CKSQYB103K50	SEMI	CONDUC	CTORS	
	C663		CKSQYB103K50	Δ	IC1203		ICP-N15
				Δ	IC1202		ICP-N20
		, C607, C609, C625	CKSQYB104K25	$\Delta\!$	IC116		LA6517
	C690, C742 C720	, 0760	CKSQYB104K25 CKSQYB122K50		IC616	C10 ICC90	M5238AFP
	C749		CKSQYB123K50		10011, 10	619, IC629	NJM2903M
	C669		CKSQYB153K50		IC624, IC	626	NJM2904M
					IC622, IC		NJM311M
	C727		CKSQYB183K50	$oldsymbol{\Lambda}$	IC122		NJM78LO2A
	C721		CKSQYB223K50	$\dot{\mathbf{v}}$	IC123		NJM79L03A
	C686 C714, C716		CKSQYB272K50 CKSQYB273K50	$oldsymbol{\Lambda}$	IC109		TA8410AK
	C601		CKSQYB332K50		IC610		TC40C3DD
	0001		Choq1 Doozhoo		1C707		TC4053BF TC74HC08AF
	C602, C613	, C719	CKSQYB333K25		IC702		TC74HC253AF
	C615, C616		CKSQYB472K50		IC706		TC74HC4075AF
	C801		CKSQYB823K25		IC711		TC74HCU04AF
		01, C1003-C1007	CKSQYF103Z50		10115 10	15	
	C1010-C10	12, C1014, C1017-C1019	CKSQYF103Z50		IC117, IC	15 110, IC1104, IC12, IC121	UPC812G2
	C1021-C10	23, C1032, C1033, C1102	CKSQYF103Z50			8, IC618, IC620, IC625	XRA4560F XRA4560F
		08, C624, C630	CKSQYF103Z50			628, IC630, IC717	XRA4560F
		, C642, C659, C661	CKSQYF103Z50			5, Q606, Q609, Q610	2SA1037K
		, C722, C723, C740	CKSQYF103Z50		0000		
	C143, C145	, C747, C750-C752	CKSQYF103Z50	$oldsymbol{\Phi}$	Q202	7, Q608, Q611, Q612	2SB1114
	C798, C799	, C817, C818	CKSQYF103Z50		Q212, Q00 Q203	7, Q008, Q011, Q012	2SC2412K 2SJ146
	C841, C842		CKSQYF103Z50		Q211		DTA124EK
		20, C631, C633, C640	CKSQYF104Z25		Q201, Q63	0-Q632	DTC124EK
		, C734-C736, C741	CKSQYF104Z25		D000 D00	0 D001 D000	
	C621		CKSQYF473Z50			9, D801, D802 5, D210, D602	1SS133X 1SS355
RESIS	TORS				D201, D20 D202, D20		21DQ04
	VR601, VR6	02	VRTB6VS103		D200		ERA83-006
	Other Res	istors	RS1/10S□□□J			_	
OTHE	DC.			COILS	SFILTE		P
OTHE	MS CN1004, CN	ena	52084-0410		DL704 DL705	ACTIVE DELAY LINE ACTIVE DELAY LINE	DTF1083
	Cittooa, Cit	2mm PITCH BOTTOM CONNECTOR	32004 0410		L102	ACTIVE DELAT LINE	DTF1084 RTF1163
	CN701	2mm PITCH BOTTOM CONNECTOR	52084-0510		F201		DTH1122
	CN702	2mm PITCH BOTTOM CONNECTOR					
	CN602, CN6	03 DIN CONNECTOR	53229-0200	ŖELA			
	CN1007	KR CONNECTOR	B13B-PH-K-S	Δ	RY201		DSR1017
	CN610	2P TOP POST (EH)	B2B-EH	CAPA	CITORS	•	
	CN1025	KR CONNECTOR	B2B-PH-K-S	4741 F	C16-C19	•	CCSQCH030C50
	CN1026	2P TOP POST	B2P-SHF-1AA		C710		CCSQCH101J50
	CN607	KR CONNECTOR 3P	B3B-PH-K-S			4, C706-C709	CCSQCH151J50
	CN608	KR CONNECTOR	B3B-PH-K-R		C14, C15,	C2U2 6, C839, C840	CCSQCH220J50
	CN1005	KR CONNECTOR	B6B-PH-K-S		C033, C03	0, 0035, 0040	CCSQCH221J50
	CN1001, CN	1002	DKP3115		C24		CCSQCH330J50
		L TYPE DIP CONNECTOR 50				9, C702, C703	CCSQCH331J50
		EARTH METAL	DNF1446		C30		CCSQCH470J50
	X1002	CRYSTAL RESONATOR (24.00MHz)	DSS1055		C21 C22, C23		CCSQCH680J50 CCSQCH820J50
	X602	CRYSTAL RESONATOR (45. 1584MHz)	DSS1060				
		IC SOCKET (PLCC32P)	IC160-0324-230				

Mark	No.	Description	Part No.	Mark	No.	Description	Part No.
	C666, C67	78, C679	CEAL010M50	CAPA	CITORS	3	
	C230, C23		CEAL100M16	• • • • • • • • • • • • • • • • • • • •	C2, C410.	C412, C414, C416	CCSQCH020C50
	C691		CEAL220M16		C420, C42		CCSQCH020C50
	C730		CEAL2R2M50		C251-C25		CCSQCH100D50
		53, C165, C167, C181	CEAL470M16		Cl	, ,	CCSQCH220J50
	0101, 010	00, 0100, 0101, 0101	CDND 17 CM10			13, C415, C417, C73	CCSQCH391J50
		51, C656, C657, C675	CEAL470M6R3				,
		80, C681, C695, C697	CEAL470M6R3		C134, C76	3	CEAL100M16
	C711, C71	13	CEAL470M6R3		C225		CEAL470M16
	C646, C64	48	CEAL4R7M35		C129		CEAS101M6R3
	C190, C19	91	CEAS102M6R3		C130, C13	31, C139, C141	CKSQYB103K50
					C221, C22	22	CKSQYB103K50
	C160, C95	5, C97	CFTYA474J50		000 000	2110 2110 2100 2100	
	C655	00 0000 0070	CKSQYB102K50			C418, C419, C426, C427	CKSQYB104K25
		03, C658, C672	CKSQYB104K25		C227		CKSQYB182K50
	C98, C99		CKSQYB104K25		C421, C42		CKSQYB332K50
	C662, C67	70	CKSQYB183K50), C2001-C2006	CKSQYF103Z50
	C162, C16	63 C685	CKSQYB333K25		CZU5-CZU	08, C212, C213	CKSQYF103Z50
	C649, C67		CKSQYB472K50		C216, C21	17	CECONETOGGEO
	C150, C15		CKSQYB473K50			r t	CKSQYF103Z50
		55, C161			C132		CKSQYF104Z25
	C802	C152, C154, C166	CKSQYB822K50 CKSQYF103Z50	DECI	STORS		
	CII CI3,	(132, 0134, 0100	CUDALLIANTA	NEO!		30(100Ω)	IV:N10EE
	C168 C15	72, C176, C200, C204	CKSQYF103Z50		VR104, VF		DCN1055 VRTB6HS103
		11, C214, C215	CKSQYF103Z50		Other Re		
		20, C224, C229, C650	CKSQYF103Z50		other ke	:5151015	RS1/10S□□□J
		73, C674, C676	CKSQYF103Z50	OTHE	:DC		
		88, C800, C803	CKSQYF103Z50	OTHE	:no	PCB BINDER	DEELOIS
	C007, C01	56, 0000, 0003	CR5Q11 103250			EARTH METAL	DEF1015 DNF1446
	C811-C81	12	CKSQYF103Z50		CN112	32P FFC CONNECTOR	HLEM32S-1
		59, C196, C197, C682	CKSQYF104Z25		CNITZ	321 TTC COMMECTOR	11LEM323-1
	C693	33, 0130, 0131, 0002	CKSQYF104Z25				
		64, C665, C700, C701	CKSQYF473Z50				
		29, C837, C838	CKSQYF473Z50				
	C120, C12	23, 0031, 0030	Chowit 410200	F.ISI	B UNIT	•	
RESIS	STORS			LUUI	9 01111		
	R226(2. 2	2kΩ)	DCN1028	SWIT	СН		
Δ	R209	,	RD1/2PM2R7J	• • • • • • • • • • • • • • • • • • • •	S1002		RSG1030
	VR1, VR10	01, VR4, VR6	VRTB6VS103				
	VR2, VR3	•	VRTB6VS223	OTHE	RS		
	Other Re	esistors	RS1/10S□□□J	• • • • • • • • • • • • • • • • • • • •	CN1204	KR CONNECTOR	S2B-PH-K-S
OTHE		ULOZ DIN CONNECTOR	50000 0000				
	CN106, CN	N107 DIN CONNECTOR EARTH METAL	52299-0200 DNF1446				
	CN112	32P FFC CONNECTOR		CNIT	D 111117	-	
	CN113 CN111	KR CONNECTOR	HLEM32R-1 S2B-PH-K-S	CNI	B UNIT		
	CN111 CN108	KR CONNECTOR	S4B-PH-K-S	OTUE	ne.		
	CN100	RR CONNECTOR	34b-rn-k-3	OTHE	CNana	KB COMMECTOD 3D	מ א נות תפת
	CN122	KR CONNECTOR	S9B-PH-K-S		CN302	KR CONNECTOR 3P	B3B-PH-K-S
	CN122	KR CONNECTOR	290-14-7-2		CN301	KR CONNECTOR	B3B-PH-K-Y
					CN303	KR CONNECTOR	B4B-PH-K-S
LIARA	D HAV	~					
ПАМ	P UNI	ı		I DC	B UNIT	•	
SEMI	CONDU	CTORS		LDS	O (11)		
- IVII	IC11, IC1		LM6364M	SWIT	CHES		
	IC118, IC		PA6004A	9	S1003, S1	1004	PSH1005
	IC103		TC7S08F			· -	. 5.11000
	IC20		TC7S32F	OTHE	ERS		
		C19, IC2001-IC2003	XRA4560F		CN1202	KR CONNECTOR 3P	B3B-PH-K-S
							.= 0
	Q115, Q11		2SA1037K				
	Q102-Q10		2SA1461				
		7, Q108, Q 9	2SA1462				
	Q101		2SC2412K				

Mark No.	Description	Part No.
LEDB UN	T	
SEMICOND D1204, D1201-	D1205	GL3HS43 GL3KG43
OTHERS CN1201	KR CONNECTOR	S6B-PH-K-S

POWER ASSY

SEM		 ^-	
	10 -0 11	 	100

Φ	IC201	IC PROTECTOR (ICP-N25)	DIC1001
$\overline{\mathbf{\Phi}}$	IC202, IC203	IC PROTECTOR (ICP-N38)	DIC1002
Δ	Q101	TRANSISTOR	DTR1001
$\overline{\Phi}$	Q102, Q103	TRANSISTOR	DTR1002
RES	ISTORS		
\triangle	R102	RESISTOR	DCN1029
Δ	R108	RESISTOR	DCN1030
отн	ERS		
Δ	F101	FUSE(2.5A, 20mm)	DEK1056
$\overline{\Lambda}$	F102	FUSE(2.5A, 20mm)	DEK1057

DRIVE UNIT

DRIVE UNIT HAS NO SERVICE PART.

TOC BOARD ASSY

RESISTORS

RESISTOR RD1/6PM681J

OTHERS

PHOTO INTERRUPTER GP1A51HR BINDER Z09-056

FG BOARD ASSY

RESISTORS

RESISTOR RD1/6PM221J

OTHERS

PHOTO REFLECTOR NJL5801K-F1 BINDER 209-056

5. ADJUSTMENTS

• Adjustment and Check Items

Perform the adjustment of this model in the order as shown below.

- 1. VCO free-run frequency adjustment
- 2. Slider speed control offset adjustment
- 3. Playback power adjustment
- 4. Recording power adjustment
- 5. Focus offset adjustment
- 6. Main and Sub mix ratio adjustment
- 7. Tracking amp. gain adjustment
- 8. Tracking offset adjustment
- 9. Fine focus offset adjustment
- 10. Focus servo loop gain adjustment
- 11. Tracking servo loop gain adjustment
- 12. VCO free-run frequency verification
- 13. WBL offset adjustment

• Measuring Equipment

- 1. Dual trace oscilloscope (10:1 probe)
- 2. Laser power meter
- 3. Test disc (YEDS 7)
- 4. CDR disc with recorded (Type No. CD R63, manufactured by TDK.)
- 5. Low-pass filter (39k Ω +1000pF)
- 6. Hight-pass filter (3.9k Ω +180pF)
- 7. Signal generator
- 8. Frequency counter (measurable over 10MHz)
- 9. Hexagonal screwdriver (1.5mm diagonal)
- 10. Other general tools

Adjustment Points and Their Names

VR1 : WBL offset (WBL. OFS)

VR2 : Tracking amp gain (TE. GAIN)

VR3 : Main and Sub mix ratio (MS. MIX)

VR4 : Tracking offset (TE. OFS)

VR5 : Playback power (PB. PW)

VR6 : Focus offset (FE. OFS)

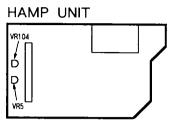
VR101: Slider speed control offset (SLD. OFS)

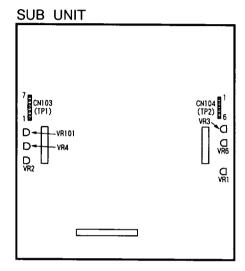
VR104: Recording power (REC. PW)

VR601: Focus servo loop gain (FCS. GAIN)

VR602: Tracking servo loop gain (TRK. GAIN)

L603 : VCO adjustment (VCO ADJ)





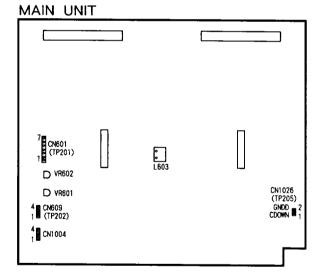


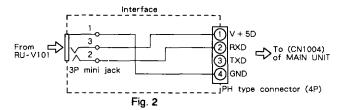
Fig.1 Adjustment point

5.1 Function Table of the Remote Controller (RU-V101) for Service

• Test mode

Shows the function table of the remote controller (RU-V101) for service as follows. When operating the CD-ROM writer directly, it is possible to operate as shown below by connecting the wired-remote control to the CD-ROM writer with the interface.

Schematic Diagram of the Conversion Jig for Remote Control Operation



5.2 How to Control the Remote Control Unit

Importance: When perfoming the adjustment, be sure to turn the power on after set to DIP SW (S1001), SW8, and SW1 to SW3. At this time, operation can not performed from the Host.

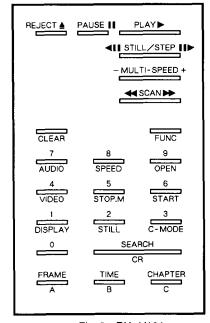


Fig. 3 RU-V101

Test command

key operation	Description
[REJECT]	STOP
[0]+[TIME]	All servo OFF
[1]+[TIME]	Laser diode (LD) ON
[2]+[TIME]	Focus ON
[3]+[TIME]	Spindle ON/tracking OFF
[4]+[TIME]	Tracking ON
[5]+[TIME]	MAX power ON entry
[6]+[TIME]	MAX power ON
[7]+[TIME]	Spindle rotation frequency: Normal speed
[8]+[TIME]	Spindle rotation frequency: Twofold speed
[9]+[TIME]	Spindle rotation frequency: Fourfold speed
[3]+[9]+[CHAPTER]	Read out area Recording
[4]+[0]+[CHAPTER]	Read in (TOC) area Recording
[3]+[4]+[CHAPTER]	TOC read
[4]+[2]+[CHAPTER]	Power calibration
[3]+[7]+[CHAPTER]	REC pause
[2]+[1]+[CHAPTER]	REC start
[4]+[1]+[CHAPTER]	PMA record
[5]+[3]+[CHAPTER]	Calibration power ON
[3]+[1]+[CHAPTER]	Tray open
[3]+[2]+[CHAPTER]	Tray close
[0]+[9]+[CHAPTER]	1Track jump : FWD
[1]+[0]+[CHAPTER]	ITrack jump: RWD
[1]+[1]+[CHAPTER]	10Track jump : FWD
[1]+[2]+[CHAPTER]	10Track jump : RWD
[1]+[3]+[CHAPTER]	96Track jump : FWD
[1]+[4]+[CHAPTER]	96Track jump : RWD
[MIN]+[SEC]+[FRM]+[SEARCH]	TIME search
[TRACK NUMBER]+[FUNC]+[0]	Track number search

Caution

- •When replacing the disc, perform the TOC read. (However, does not perform the TOC read in the adjustment.)
- •Perform the power calibration before first recording after the disc is replaced.
- •Perform the PMA record after the recording.
- •Perform the STOP when changing the spindle rotation frequency.
- •Perform the power calibration before first recording after the spindle rotation frequency is changed.
- •When finalizing the disc, be sure to perform the read out area recording and the read in area recording in order.

5.3 Adjustments

1. VCO Free-run Frequency Adjustment

● Objective	To optimize the VCO free-run frequency.		
Symptom when out of adjustment	No play.		
Measurement instru- ment connections	Connect the frequency counter and TP202 (CN609), pin 3 (EPLCK)	● Player state	Stop (just the power switch ON)
	[Settings]	 Adjustment location 	L603 (VCO. ADJ)
		● Disc	None needed

[Procedure]

1. Adjust L603 so that the VCO oscillation frequency at TP202 (CN609), pin 3 (EPLCK) is $4.322MHz \pm 0.00.2MHz$.

2. Slider Speed Control Offset Adjustment

● Objective	To optimize the DC offset voltage of the slider speed control amp.						
 Symptom when out of adjustment 	Player does not playback (slider moves at stop).						
Measurement instru- ment connections	Connect the oscilloscope to TP1(CN103), Pin 7 (SLDDRV). GND: TP1 (CN103), Pin 5 (AGND) [This connection may be via a low-pass filter (39k Ω +1000pF)]	Player state Adjustment location	VR101 (SLD. OFS)				
	[Settings] 5 mV/division 5 ms/division DC mode	● Disc	None needed				

- 1. Move the pickup to midway across the disc.
- 2. If the pickup continues moving even when you try to stop it, coarse adjust VR101 (SLD.OFS) to stop it.
- 3. Adjust VR101 (SLD.OFS) so that the DC voltage at TP1 (CN103), pin 7 (SLDDRV) is 0 ± 10 mV.
- 4. Check that pickup movement is stopped.

3. Playback Power Adjustment

● Objective	To optimize the playback power of the laser diode.				
Symptom when out of adjustment	Play does not start, track search is impossible, track are skipped.				
Measurement instru- ment connections	Shine the light dischrged from the objective lens on the light	Player state	Laser diode (LD) ON		
	power meter sensor.	● Adjustment location	VR5 (PB. PW)		
	[Settings] Wavelength 790nm Average mode	● Disc	None needed		

[Procedure]

- 1. Open the disc tray.
- 2. Short-circuit the pins 1 and 2 of TP connector CN1026 (TP205). (Refer to fig. 1.)
- 3. Move the pickup to the position where shineable the light discharged from the objective lens on the light power meter sensor.
- 4. Lights up the playback laser diode by laser diode (LD) ON.
- 5. Shine the light discharged from the objective lens in the pickup on the light power meter sensor. Adjust VR5 (PB.PW) so that the playback laser diode output is an average 0.68 mW \pm 0.02 mW.
- 6. Turn off the all servos, and release the short-circuit of TP connector CN1026 (TP205).

Notes: Do not open the disc tray after the TP connector CN1026 (TP205) is short-circuited. The clamp motor will be locked. If the clamp motor is locked, refer to the "Note 1: How to open the tray manually" in section 6. DISASSEMBLY (page 53).

4. Recording Power Adjustment

● Objective	To optimize the recording power of the laser diode.					
Symptom when out of adjustment	The player does not record nor playback self-recorded discs. It also skips tracks and the RF waveform is dirty. (No problems during CD playback)					
Measurement instru- ment connections	Shine the light discharged from the objective lens on the light power meter sensor. • Player state • Player state Spindle rotation frequency speed, max power ON entry power ON					
	[Settings]	VR104 (REC. PW)				
	Wavelength 790 nm Average mode	● Disc	None needed			

[Procedure]

- 1. Fully turn VR104 (REC.PW) counterclockwise to reduce the power to the minimum.
- 2. Open the disc tray.
- 3. Short-circuit the pins 1 and 2 of TP connector CN1026 (TP205). (Refer to fig. 1.)
- 4. Move the pickup to the position where shineable the light discharged from the objective lens on the light power meter sensor.
- 5. Spindle rotation frequency: Fourfold speed, max power ON entry and max power ON to lights up the laser diode.
- 6. Shine the light discharged from the objective lens in the pickup on the light power meter sensor and adjust VR104 (REC.PW) so that the playback laser diode output is an average of $10 \text{ mW} \pm 0.05 \text{ mW}$.
- 7. Turn off the all servos, and release the short-circuit of TP connector CN1026 (TP205).

Notes

- Power more than ten times greater than playback power is released during these adjustments.
 Never look directly at the objective lens.
- The laser diode may be damaged if the recording power is greater than the specified value. Always perform step 1 before making adjustments.
- Do not open the disc tray after the TP connector CN1026 (TP205) is short-circuited. The clamp motor will be locked. Be sure to perform the adjustment from step 1. If the clamp motor is locked, refer to the "Note 1: How to open the tray manually" in section 6. DISASSEMBLY (page 53).

5. Focus Offset Adjustment

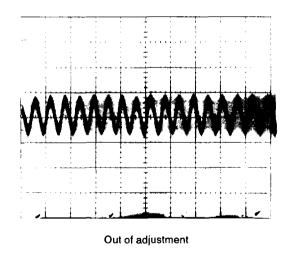
● Objective	To coarse adjust the DC offset voltage of the focus servo circuit for perform the tracking adjustments correctly.				
Symptom when out of adjustment	The model does not focus in, sound broken and the RF signal is dirty.				
Measurement instru- ment connections	Connect the oscilloscope to TP201 (CN601), Pin 1 (RF)		● Player state	Spindle rotation frequency: Normal speed, focus ON, spindle ON/ tracking OFF	
]	[Settings] 20mV/division 10 ms/division	● Adjustment location	VR6 (FE. OFS)		
		DC mode	• Disc	YEDS-7	

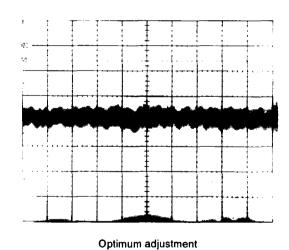
- 1. Move the pickup to midway across the disc (R=35mm).
- 2. In the normal speed, focus ON and spindle ON state, adjust VR6 (FE. OFS) so that the amplitude of TP201 (CN601), Pin I (RF) becomes maximam.

6. Main and Sub Mix Ratio Adjustment

● Objective	To mix the gain of the main signal output and sub signal output of the pickup.				
Symptom when out of adjustment	Player does not playback.				
Measurement instru- ment connections	Connect the oscilloscope to CH1: TP2 (CN104), Pin 1 (STE) CH2: TP2 (CN104), Pin 2 (MSTE). [This connection may be via a L.P.F. (39kΩ +1000pF).]	Player state Adjustment location	Spindle rotation frequency : Normal speed, focus ON, spindle ON/ tracking OFF VR3 (MS. MIX)		
	[Settings] CH 1: 5 mV/div. AC mode 1 ms/div. ADD mode CH 2: 10 mV/div. AC mode (Match the GND level of CH1 and CH2.)	● Disc	YEDS-7		

- 1. Spindle rotation frequency: Normal speed, focus ON and spindle ON to move the pickup to midway across the disc.
- 2. Set the oscilloscope to ADD mode (waveform adding mode of CH1 and CH2) and observe the adding waveform of CH1 and CH2.
- 3. Adjust VR3 (MS. MIX) so that the amplitude of waveform becomes minimum.

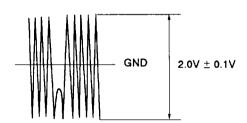




7. Tracking Amp. Gain Adjustment

To correct the discrepancy in the tracking error level with the pickup.					
Player does not playback, track search is impossible, tracks are skipped.					
Connect the oscilloscope to TP201 (CN601), Pin 2 (TE). [This connection may be via a low-pass filter (39kΩ +1000pF).] [Settings] 50 mV/division 5 ms/division	Player stateAdjustment locationDisc	Spindle rotation frequency: Normal speed, focus ON, spindle ON/ tracking OFF VR2 (TE. GAIN) YEDS-7			
	Player does not playback, track Connect the oscilloscope to TP201 (CN601), Pin 2 (TE). [This connection may be via a low-pass filter (39k Ω +1000pF).] [Settings] 50 mV/division	Player does not playback, track search is impossible, track Connect the oscilloscope to TP201 (CN601), Pin 2 (TE). [This connection may be via a low-pass filter (39kΩ +1000pF).] [Settings] 50 mV/division 5 ms/division			

- 1. Move the pickup to midway across the disc (R=35mm).
- 2. Line up the bright line (ground) at the center of the oscilloscope screen and put the oscilloscope into DC mode.
- 3. Set to spindle rotation frequency: Normal speed, focus ON and spindle ON.
- 4. Adjust VR2 (TE. GAIN) so that the positive amplitude and negative amplitude of the tracking error signal at TP201 (CN601), Pin 2 (TE) is $2.0V \pm 0.1V$.



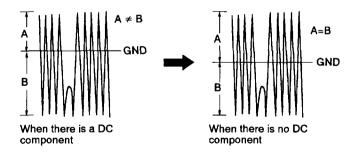
8. Tracking Offset Adjustment

Objective	To correct for the variation in the sensitivity of the tracking photodiode.						
Symptom when out of adjustment	Play does n	Play does not start or track search is impossible.					
Measurement instru- ment connections	Connect the oscilloscope to TP201 (CN601), Pin 2 (TE) [This connection may be via a low-pass filter		● Player state	Spindle rotation frequency: Normal speed, focus ON, spindle ON/ tracking OFF			
	$(39k\Omega + 1)$		Adjustment location	VR4 (TE. OFS)			
	[Settings]	50 mV/division 5 ms/division DC mode	● Disc	YEDS-7			

[Procedure]

- 1. Move the pickup to midway across the disc (R=35mm).
- 2. Set to normal speed, focus ON and spindle ON.
- 3. Line up the bright line (ground) at the center of the oscilloscope screen and put the oscilloscope into DC mode.
- 4. Adjust VR4 (TE. OFS) so that the positive amplitude and negative amplitude of the tracking error signal at TP201 (CN601), Pin 2 (TE) are the same (in other words, so that there is no DC component).

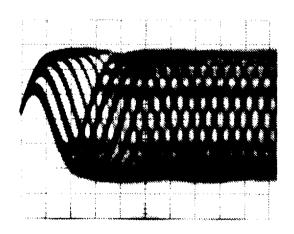
Note: Perform the run-on adjustment in the section 7 and 8.



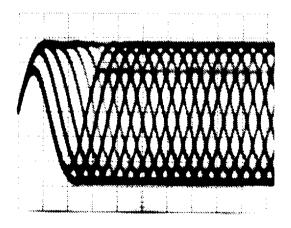
9. Fine Focus Offset Adjustment

Objective	To optimize the DC offset voltage of the focus servo circuit.				
Symptom when out of adjustment	The player does not focus in, sound broken and the RF signal is dirty.				
Measurement instru- ment connections	ſ	e oscilloscope to 1601), Pin 1 (RF).	Player state	Spindle rotation frequency: Normal speed, focus ON, spindle ON, tracking ON	
	[Settings]	20 mV/division 500 ns/division AC mode	● Adjustment location	VR6 (FE. OFS)	
			● Disc	YEDS-7	

- 1. Move the pickup to midway across the disc (R=35mm). Spindle rotation frequency: Normal speed, focus ON, spindle ON and tracking ON put the player into play mode.
- 2. Adjust VR6 (FE. OFS) so that the eye pattern of TP201 (CN601), Pin 1 (RF) (the diamond shape at the center of the RF signal) can be seen the most clearly.





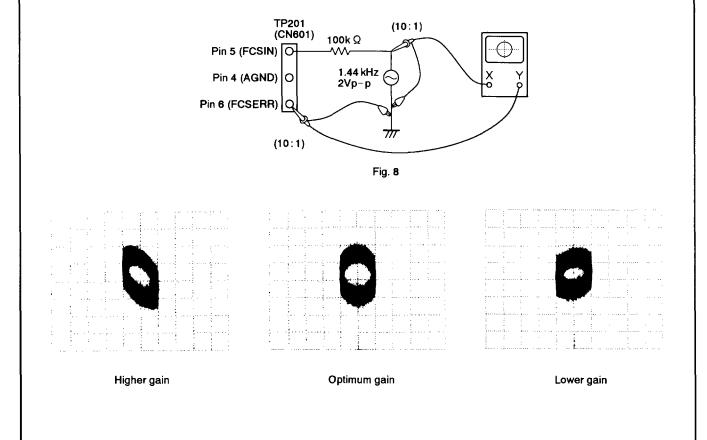


Optimum adjustment

10. Focus Servo Loop Gain Adjustment

Objective	To optimize the focus servo loop gain.		
 Symptom when out of adjustment 	Playback does not start or focus actuator noisy.		
Measurement instru- ment connections	See Fig. 8 [Settings]	● Player state	Spindle rotation frequency: Normal speed, focus ON, spindle ON, tracking ON
	CH 1: 0.1 V/division X-Y mode CH 2:20 mV/division	● Adjustment location	VR601 (FCS. GAIN)
		● Disc	YEDS-7

- 1. Set the AF generator output to 1.44kHz and 2Vp-p.
- 2. Move the pickup to midway across the disc (R=35mm). Spindle rotation frequency: Normal speed, focus ON, spindle ON and tracking ON put the player into play mode.
- 3. Adjust VR601 (FCS. GAIN) so that the lissajous waveform is symmetrical about the X axis and the Y axis.



11. Tracking Servo Loop Gain Adjustment

● Objective	To optimize the tracking servo loop gain.		
Symptom when out of adjustment	Playback does not start, during searches the actuator is noisy, or tracks are skipped.		
Measurement instru- ment connections	See Fig. 9. [Settings]	● Player state	Spindle rotation frequency: Normal speed, focus ON, spindle ON, tracking ON
:	CH 1:0.1 V/division X-Y mode	● Adjustment location	VR602 (TRK. GAIN)
	CH 2:10 mV/division	● Disc	YEDS-7

- 1. Set the AF generator output to 1.54kHz and 2Vp-p.
- 2. Move the pickup to midway across the disc (R=35mm). Spindle rotation frequency: Normal speed, focus ON, spindle ON and tracking ON put the player into play mode.
- 3. Adjust VR602 (TRK. GAIN) so that the lissajous waveform is symmetrical about the X axis and the Y axis.

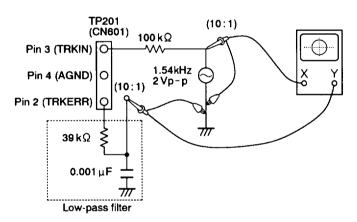
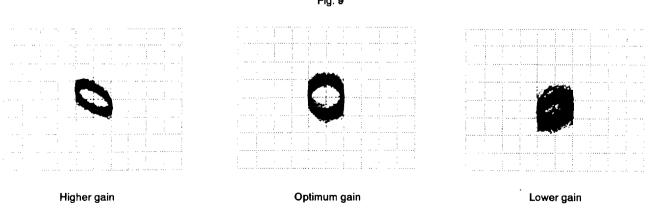


Fig. 9



12. VCO free-run frequency verification

● Objective	To verify the VCO free-run frequency is optimized.			
Symptom when out of adjustment	No play and track search is inpossible.			
Measurement instru- ment connections		e foscilloscope to [609], pin 2	● Player state	Spindle rotation frequency: Normal speed•Fourfold speed, focus ON, spindle ON/tracking ON
	[Settings]	0.1 V/division 5 ms/division DC mode	Adjustment location Disc	L603 (VCO ADJ) YEDS-7

[Procedure]

- 1. In the normal speed, focus ON, spindle ON and tracking ON state, verify the center value (center value which is the thick portion of line) of waveform's DC elements at TP202 (CN609), pin 2 (PLLCN) is $0V \pm 0.1V$.
- 2. In the fourfold speed, focus ON, spindle ON and tracking ON state, verify the center value of waveform's DC elements at TP202 (CN609), pin 2 (PLLCN) is $0V \pm 0.1V$.
- 3. If the specified values cannot be obtained, perform the verification after adjusting the section "1. VCO free-run frequency adjustment" again.

13. WBL Offset Adjustment

Objective	To optimize the DC offset voltage of the wobble amp.		
 Symptom when out of adjustment 	CD-R disc does not record and	i playback.	
Measurement instru- ment connections	Connect the oscilloscope to TP2 (CN104), Pin 5 (WBL). [This connection may be via a high-pass filter (180pF+39.0kΩ).]	Player stateAdjustment location	Spindle rotation frequency: Normal speed, focus ON, spindle ON, tracking ON VRI (WBL. OFS)
	[Settings] 100 mV/division 5 ms/division DC mode	● Disc	CDR disc with recorded (Type No. CD-R63, manufactured by TDK.)

- 1. Move the pickup to the midway across the disc.
- 2. Set to the normal speed, focus ON, spindle ON and tracking ON state.
- 3. Adjust VR1 (WBL. OFS) so that the amplitude of the waveform becomes minimum.

6. DISASSEMBLY

Disassembling the Front Panel (Fig. 1 and 2)

- 1. Remove the bonnet.(Remove three screws at rear and two screws at both sides.)
- Press the OPEN/CLOSE(▲) button and pull out the tray. (Fig. 1)
 - (Refer to Note 1 when opening the tray manually.)
- 3. Remove the tray bezel. (Lifting up the tray bezel by pushing two hooks.)(Fig. 1)
- 4. Remove the lead wires from cord stopper. (Fig. 1)

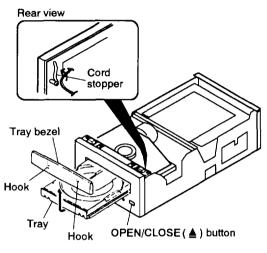
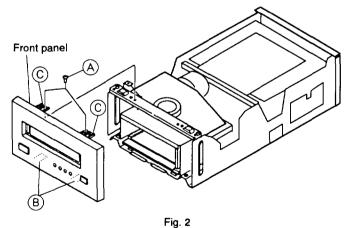


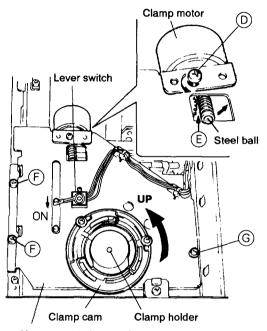
Fig. 1

5. Remove the two screws (A). Pushing the two hooks (B) and two hooks (C) and pull out the front panel. (Fig. 2)



Note 1: How to open the tray manually (Fig. 3)

- 1. Loosen the screw fixing the clamp motor.
- 2. Taking care not to drop the steel ball of the tip of the gear section of the clamp motor, remove the clamp motor and apart from the engaging section (£) of gear.
- 3. Turn the clamp cam counterclockwise to the position where the lever switch turns ON. (Set to the state that the clamp holder is raised.)
- 4. Mount the clamp motor again. (Drive the screw ①.)
- 5. Push the tray from behind to open it.



Clamp mechanism section

Fig. 3

Disassembling the Tray Section (Fig. 3 and 4)

- 1. Remove the bonnet as in the step 1 of "Disassembling the Front Panel".
- 2. Remove the two screws P and a screw F fixing the clamp mechanism section and remove by turning over the clamp mechanism section. (Fig. 3)
- 3. Remove the two screws ① and remove the slide base from the slider unit by pushing the hook ①. (Fig. 4)
- 4. Remove the tray section by drawing out from the front panel.

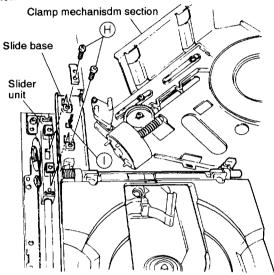
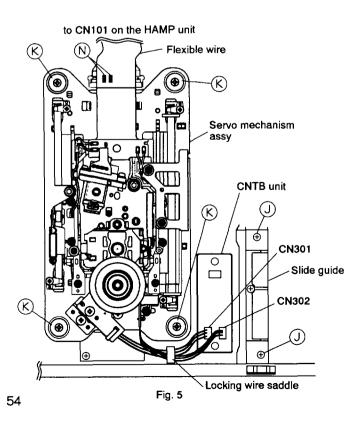


Fig. 4



Disassembling the Servo Mechanism Assy (Fig. 5)

- 1. Remove the tray section. (Refer to "Disassembling the Tray Section".)
- 2. Remove the two screws ① to remove the slide guide.
- 3. Remove the four screws (x) fixing the servo mechanism assy.
- 4. Remove wires from the locking wire saddle.
- Remove the two connectors CN301 and CN302 on the CNTB unit.
- 6. Remove the flexible wire (*) CN101 on the HAMP unit and remove the servo mechanism assy.
- * Note: When removing the flexible wire, \(\bar{\mathbb{N}} \) portion in the figure is sure to short-circuit with the solder (Fig. 5).

Remove the solder after the flexible wire is installed.

Disassembling the Loading Mechanism Section (Fig. 6)

- 1. Remove the tray section. (Refer to "Disassembling the Tray Section".)
- 2. Remove the two screws ① fixing the loading mechanism section and the lead wires from cord stopper.
- 3. Remove the screw M fixing the earth lead unit.
- 4. Move the loading mechanism section backward a little and remove it by lifting up the end of front panel.

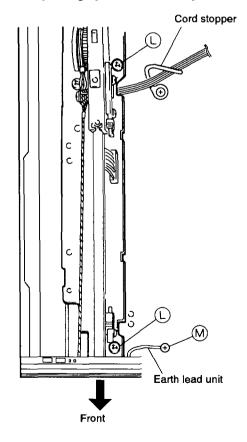


Fig. 6

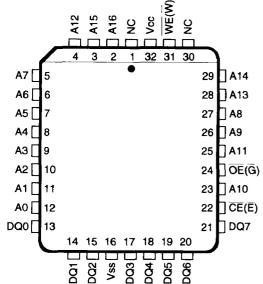
7. IC INFORMATION

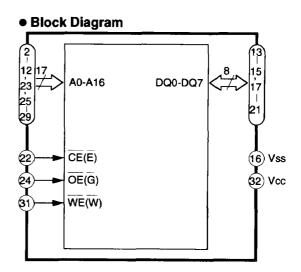
• The information shown in the list is basic information and may not correspond exactly to that shown in the schematic diagrams.

■DYW1431 (MAIN UNIT : IC1008)

• FLASH MEMORY ROM

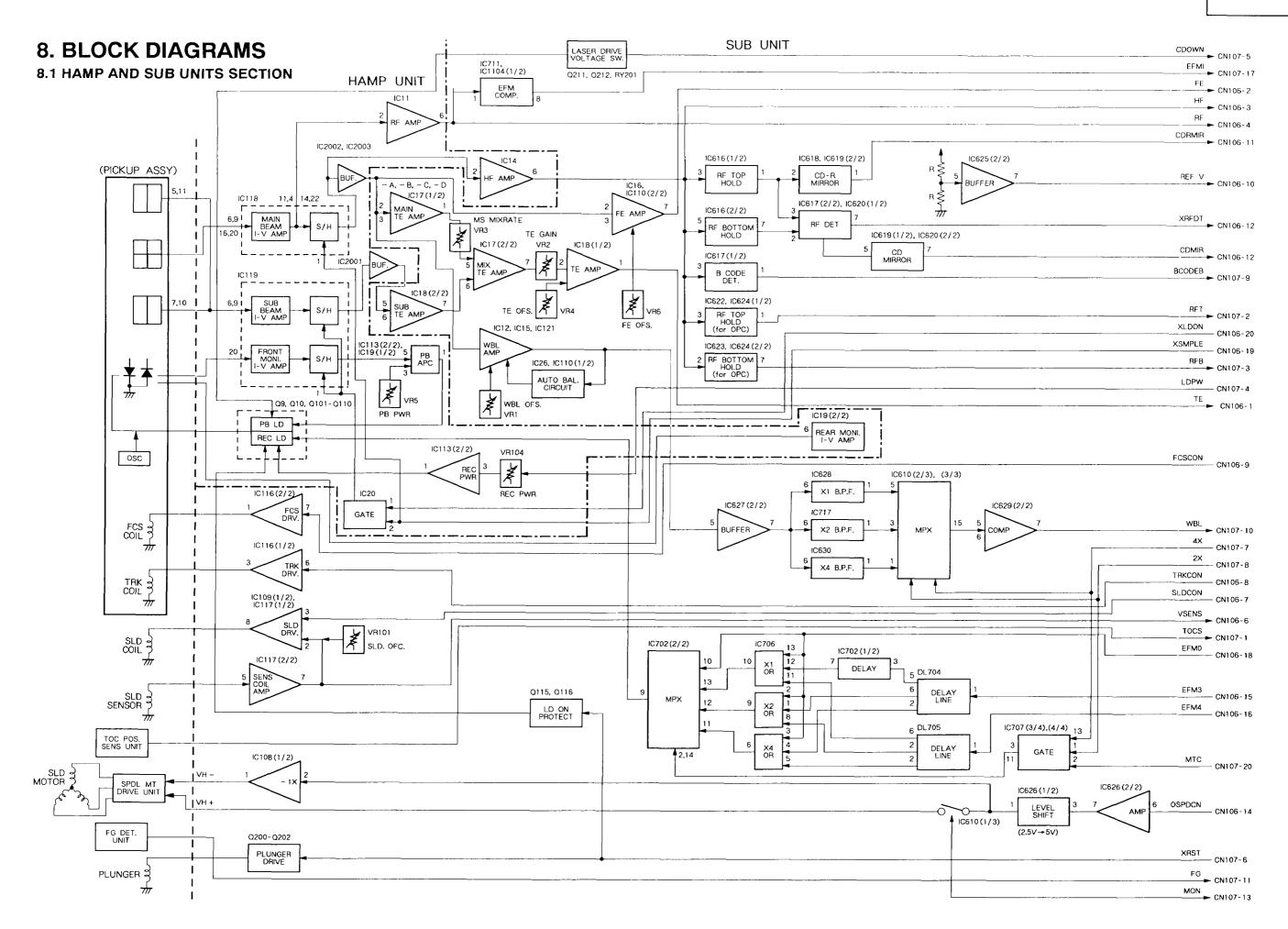
• Pin Arrangement (Top view)

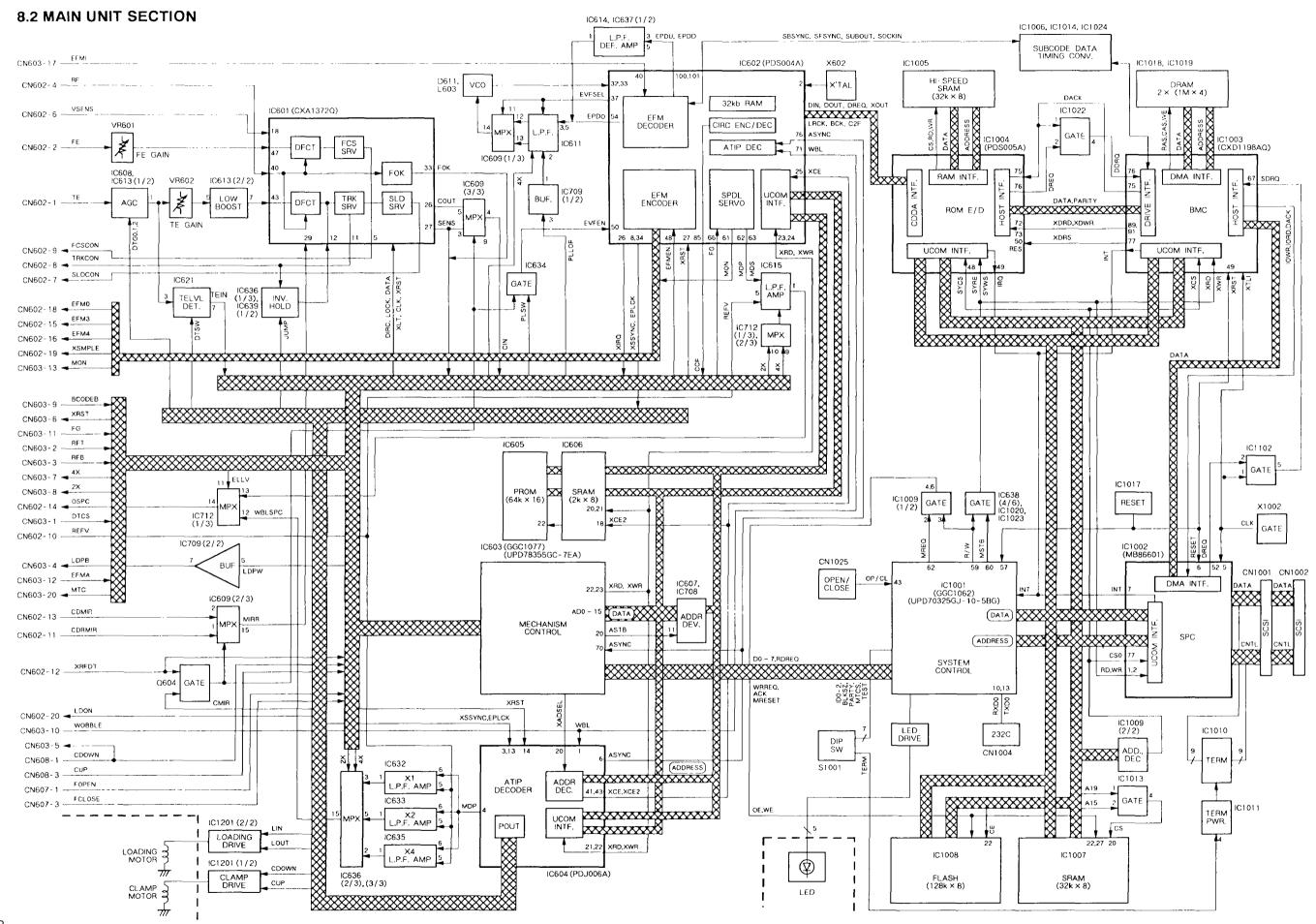




Pin Function

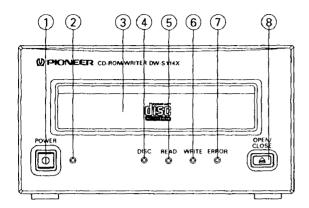
No.	Pin name	Function
1, 30	NC	No internal connection.
2-12, 23, 25-29	A0-A16	Address inputs.
13-15, 17-21	DQ0-DQ7	Data input/output.
16	Vss	Device ground.
22	CE	Chip enable.
24	OE	Output enable.
31	WE	Write enable.
32	Vcc	Power supply pin. (5.0V±10% or ±5%)





9. PANEL FACILITIES

FRONT



1) POWER switch

This switch turns the power supply ON/OFF

2 POWER indicator

Lights up when the power is ON.

(3) Disc tray

Auto-loading is done with the OPEN/CLOSE button. Place the disc onto the tray with the label facing up.

4 DISC indicator

Lights up when loading the disc. Blinks during reading of TOC data.

⑤ READ indicator

Lights up when during reading of CD-ROM data. Blinks during searching of CD-ROM data.

(6) WRITE indicator

Lights up during writing of CD-ROM data.

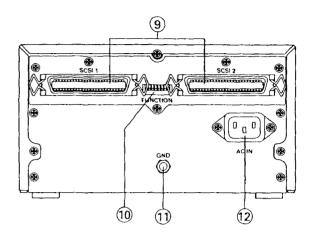
(7) ERROR indicator

Lights up when some trouble occurs during use of the unit.

(8) OPEN/CLOSE button

Press this button when moving the disc tray in and out.

REAR



SCSI connectors

Two SCSI amphenol 50P connectors are implemented for daisy chain configuration connectors.

(Either one of the two connectors can be used.)

10 FUNCTION switches

Used to set the operation mode of the unit. Turn the power off to the unit before changing the operation mode. See page 6 for details.

(1) GND terminal

(12) AC IN

Connect to a wall outlet. The unit is designed to operate at AC 100 – 240V 50/60Hz. (There is no power supply voltage switch because switchover takes place automatically inside the unit.)

POWER-CORD CAUTION

Handle the power cord by the plug. Do not pull out the plug by tugging the cord and never touch the power cord when your hands are wet as this could cause a short circuit or electric shock. Do not place the unit, a piece of furniture, etc., on the power cord, or pinch the cord. Never make a knot in the cord or tie it with other cords. The power cords should be routed such that they are not likely to be stepped on. A damaged power cord can cause a fire or give you an electrical shock. Check the power cord once in a while. When you find it damaged, ask your nearest PIONEER authorized service center or your dealer for a replacement.

10. SPECIFICATIONS

[General]

Disc CD-ROM disc (conforming to YELLOW BOOK)
CD audio disc (conforming to RED BOOK)
CD-RECORDABLE disc (conforming to ORANGE BOOK)
Data capacity 540 megabytes
Data block size
Data transmission speed614 kilobytes/sec
(continuous)
Interface
[Acceptaging]

[Accessories]

Power cable	1
Plug converter	
Operating Instructions	

NOTE:

The accessory power cable can only be used on the continent of North America. In Europe, do not use the accessory power cable. Consult with the company sales representative. "Use Only Safety Licensed Power Cable."

[Others]

(Others)
Power voltage AC 100V-240V, 50/60Hz
(automatic select)
Power consumption AC 100V, 0.33A
/AC 120V, 0.33A
/AC 240V, 0.23A
Dimensions
8-9/32 (W) x 4-17/32 (H) x 15-23/32 (D) in.
Weight 5.3 kg (11 lb 11 oz)
Operating temperature+5 to +40°C (+41 to +104°F)
Operating humidity
Storage temperature20 to +60°C (-9 to +140°F)
Built-in terminators

NOTE:

Specifications and design subject to possible modifications without notice, due to improvements.